

OC7060 – DATA MONITOR

FOR RS485 / MODBUS

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SAFETY INSTRUCTIONS

Please, read the enclosed safety instructions carefully and observe them!
These instruments should be safeguarded by isolated or common fuses (breakers)! For safety information the EN 61010-1 + A2 standard must be observed.
This instrument is not explosion-safe !

TECHNICAL DATA

Measuring instruments of the O\$7060 series conform to the European regulation 89/336/EEG and the Ordinance 168/1997 Coll.

The instruments are up to the following European standards:

EN 55 022, class B

EN 61000-4-2, -4, -5, -6, -8, -9, -10, -11

The instruments are applicable for unlimited use in agricultural and industrial areas.

CONNECTIONS

Supply of energy from the main lines has to be isolated from the measuring leads.



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2 DESCRIPTION

2.1 DESCRIPTION

The OC7060 - Modbus type is a 6 digit panel display device for data from serial lines of RS 232 and RS 485. The Communication is with Modbus protocol.

All ASCII symbols may be displayed which are usable for 14-segment display.

PROGRAMMABLE PROJECTION – DISPLAY SETTING

Setting: manual, optional projection on the display may be set in the menu for both limit values of the input signal , e.g. input $2^{-31} \dots 2^{31} > 0 \dots 850,0$
Display: -99999...999999

LINEARIZING

Linearizing: by linear interpolation in 50 points (by using OM Link)

DIGITAL FILTERS

Average value: from 2 to 30 measurements
Exponential: from 2 to 30 measurements
Rounding: increments of the display

MATHEMATIC FUCTIONS

Min/max. Value: registration of min./max. value reached during measurement
Tare: designed to reset display upon non-zero input signal
Peak value: the display shows only max. or min. value
Mat. Operations: Polynomial, 1/x, logarithm, exponential, power, root, sin x

EXTERNAL CONTROL

Lock: control keys blocking
Hold: display/instrument blocking
Tare: tare activation/resetting tare to zero
Resetting MM: resetting min/max value
Memory: data storage into instrument memory

2.2 OPERATION

The instrument is controlled by five keys located on the front panel. All programmable settings are performed in three modes:

LIGHT Simple programming menu

- contains steps required for instrument setting. It is protected by a password.

PROFI Complete programming menu

- contains complete menu steps and is protected by a password.

USER User programming menu

- may contain arbitrary items selected from the programming menu (LIGHT/PROFI), which determine the right (see or change)

- access without password

All programmable parameters are stored in the EEPROM memory (stored after the instrument is switched off).



Complete instrument operation and setting may be performed via OMLink communication interface, which is a standard equipment of OC7060.

This operation program is free and can be ordered at info@orbitcontrols.ch. The only requirement is the purchase of the communication cable to connect the instrument to a PC. The communication is via RS 232 and USB. Another possible connection is with the data output RS 232 or RS 485 (without the need of the communication cable).

2.3 OPTIONS

Excitation is suitable for supplying power to sensors and transmitters. It has a galvanic separation.

Comparators- Set Points are one, two, three or four limit values with relay output. The user may select limits regime: LIMIT/DOSING/FROM-TO. The limits have adjustable hysteresis within the full range of the display as well as selectable delay of the switch-on in the range of 0...99,9 s. The Set Point is indicated with LED at the display.

Data outputs are suitable for transmission of the measured data for further usage in another control systems or displays. Available are isolated RS232 and RS485 with the ASCII or DIN MessBus Protocol.

Analog outputs voltage or current are derived from the display and can be free assigned to any required display reading. The output type and range is menu selectable and is isolated from the input and the supply.

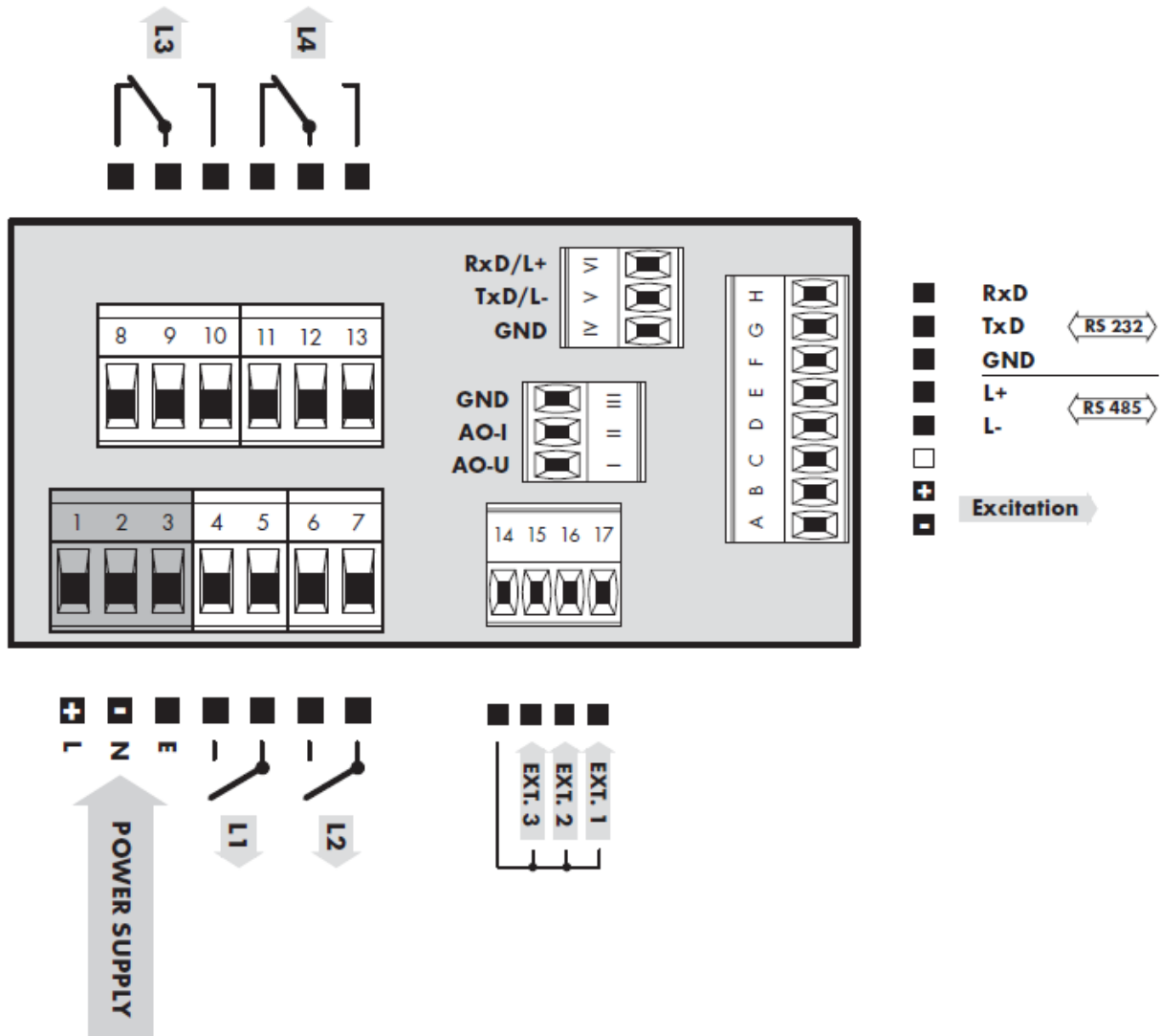
Measured data record is an internal time control of data collection. Two modes FAST and RTC can be selected. FAST permits storing of 40 records/s of all measured values up to 8 000 records. RTC will be used controlled by internal Clock with selected time segments and cycle. Up to 250 000 values may be stored. The stored data can be uploaded to the PC via RS232/485 or OM-Link.

3 CONNECTION

NOTE

The power supply leads should not be installed in close proximity of the input signals. Contacts, motors with larger input power should not be in proximity of the instrument.

The leads into the instrument's input should be in sufficient distance from all power leads and appliances.



4 INSTRUMENT SETTINGS

PROFI
SETTING

profi

- For expert users
- Complete instrument menu
- Access is password protected
- Possibility to arrange items of the „User“ menu
- Tree menu structure

LIGHT
SETTING

light

- For trained users
- Only items necessary for instrument setting
- Access is password protected
- Possibility to arrange items of the „User“ menu
- Linear menu structure

USER
SETTING

profi light
user

- For user operation
- Menu items are set by the user (Profi/Light) as per request
- Access is not password protected
- Optional menu structure either tree (PROFI) or linear (LIGHT)

4.1 SETTING

The instrument is set and controlled by five keys on the front panel. All settings are performed in three adjusting modes:

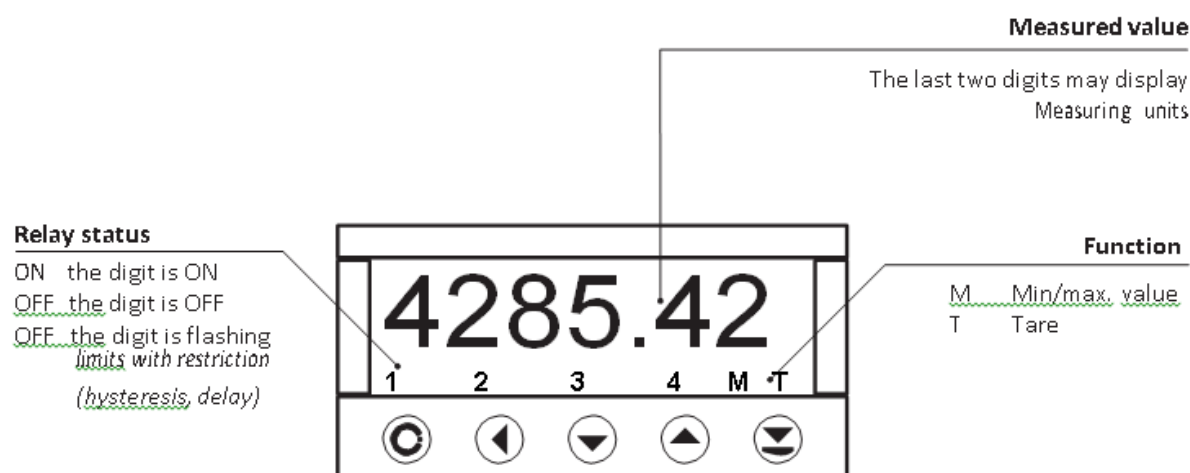
- | | |
|--------------|--|
| LIGHT | Simple programming menu <ul style="list-style-type: none">- contains only items necessary for instrument function and is protected by password |
| PROFI | Complete programming menu <ul style="list-style-type: none">- contains complete instrument menu and is protected by password |
| USER | User programming menu <ul style="list-style-type: none">- may contain arbitrary items selected from the programming menu (LIGHT/PROFI), which determine the right (see or change)- access without password |

All programmable parameters are stored in the EEPROM.

The entire instrument's operation and settings may be performed via OM-Link communication interface, which is a standard equipment of OC7060.

The operation program is freely accessible (www.orbitcontrols.ch) and the only requirement is the purchase of OML-Cable to connect the instrument to a PC. The communication is via RS 232 and USB. Another possible connection is with the data output RS 232 or RS 485 (without the need of the OML-Cable).

Setting of operation parameters with 5 keys on the front panel.



SYMBOLS USED

- Values preset at the factory
- Symbol indicates a flashing Digit
- Inverted triangle indicates the item that can be placed in USER menu
- broken line indicates a dynamic item, i.e. it is displayed only in particular selection/version
- After pressing the key the set value will not be stored
- After pressing the key the set value will be stored
- 30** Continue on page 30

Setting the Decimal Point and the Sign

DECIMAL POINT

Selection in the menu with a control key until flashing decimal point appears. Set the position with / .

MINUS SIGN

The Minus Sign will be set with . During edition the subtraction will be done from the current number, e.g. 013 > at order 100 > -87.

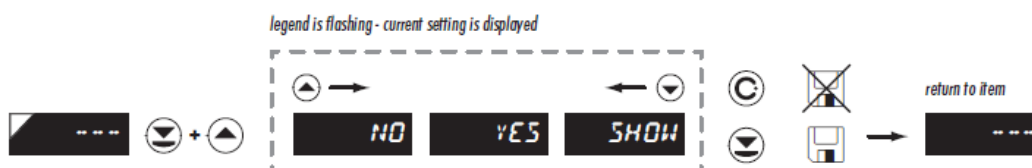
Keys Function

Key	Measurement	Menu	Setting numbers/selection
	access into USER menu	exit menu	quit editing
	programmable key function	back to previous level	move to higher decade
	programmable key function	move to previous item	move down
	programmable key function	move to next item	move up
	programmable key function	confirm selection	confirm setting/selection
			numeric value is set to zero
	access into LIGHT/PROFI menu		
	direct access into PROFI menu		
		configuration of an item for "USER" menu	
		determine the sequence of items in "USER - LIGHT" menu	

Settings in „USER” Menu

- in LIGHT or PROFI menu
- no items permitted in USER menu from manufacture
- on items marked by inverted triangle

user



NO	item will not be displayed in USER menu
YES	item will be displayed in USER menu with the option of setting
SHOW	item will be solely displayed in USER menu

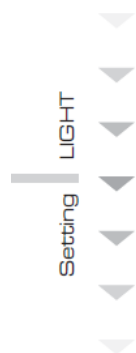
5 SETTING “LIGHT”

5.0 Setting “LIGHT”

LIGHT

Simple programming menu

- contains only items necessary for instrument setting and is protected by optional number code



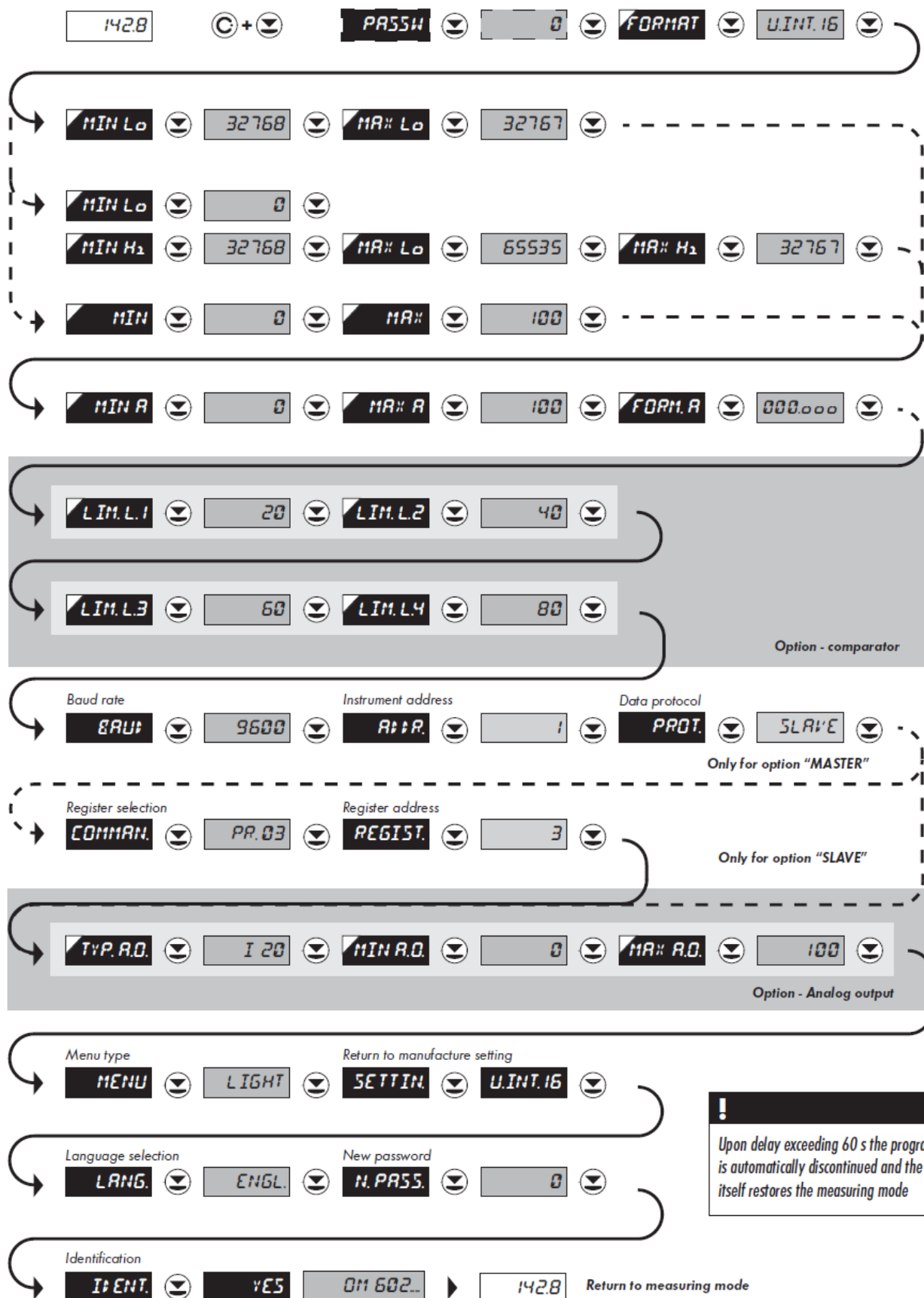
Light



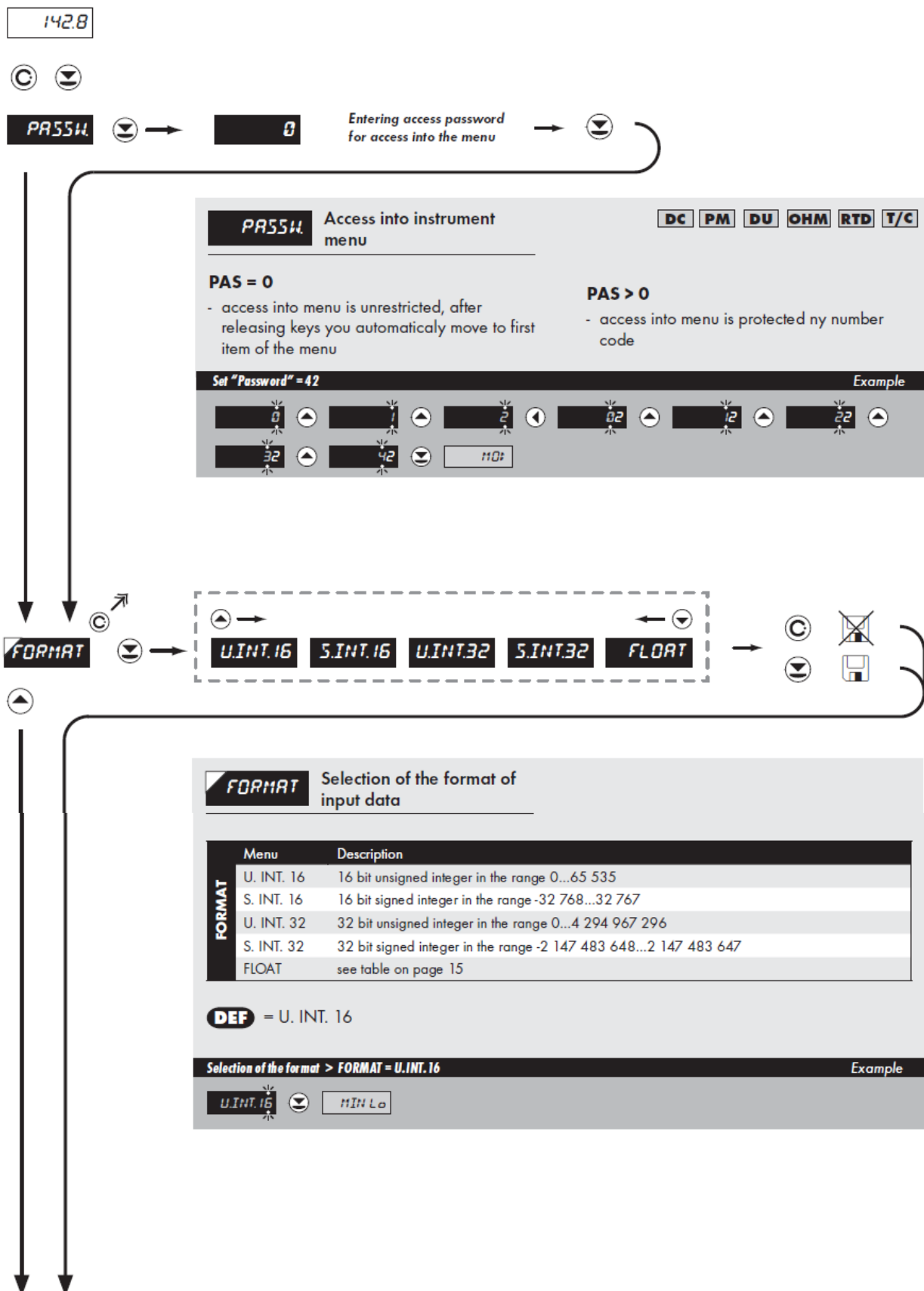
- For capable users
- Only items necessary for instrument setting
- Access is password protected
- Possibility to arrange items of the „User“ menu
- Linear menu structure

Preset from manufacture

Password	“0”
Menu	LIGHT
USER menu	off
Setting the items	DEF



!
Upon delay exceeding 60 s the programming mode is automatically discontinued and the instrument itself restores the measuring mode



FORMAT	ORDER	COMMAND	DATA
U. INT. 16	n/a	0x06	<AA> 06 00 00 <Word Hi> <Word Lo> <CRC Lo> <CRC Hi>
S. INT. 16	n/a	0x06	<AA> 06 00 00 <Word Hi> <Word Lo> <CRC Lo> <CRC Hi>
U. INT. 32	LO - HI	0x10	<AA> 10 00 00 00 02 04 <Lo Word Hi> <Lo Word Lo> <Hi Word Hi> <Hi Word Lo> <CRC Lo> <CRC Hi>
S. INT. 32	LO - HI	0x10	<AA> 10 00 00 00 02 04 <Lo Word Hi> <Lo Word Lo> <Hi Word Hi> <Hi Word Lo> <CRC Lo> <CRC Hi>
FLOAT	LO - HI	0x10	<AA> 10 00 00 00 02 04 <Lo Word Hi> <Lo Word Lo> <Hi Word Hi> <Hi Word Lo> <CRC Lo> <CRC Hi>
U. INT. 32	HI - LO	0x10	<AA> 10 00 00 00 02 04 <Hi Word Hi> <Hi Word Lo> <Lo Word Hi> <Lo Word Lo> <CRC Lo> <CRC Hi>
S. INT. 32	HI - LO	0x10	<AA> 10 00 00 00 02 04 <Hi Word Hi> <Hi Word Lo> <Lo Word Hi> <Lo Word Lo> <CRC Lo> <CRC Hi>
FLOAT	HI - LO	0x10	<AA> 10 00 00 00 02 04 <Hi Word Hi> <Hi Word Lo> <Lo Word Hi> <Lo Word Lo> <CRC Lo> <CRC Hi>

LEGEND

#	Beginning of command
<AA>	Instrument address (1...247)
<Word xx>	16-bit data
<Lo Word xx>	32 bit data (lower part)
<Hi Word xx>	32 bit data (higher part)



MIN Lo Setting minimum value of input data

- setting minimum input value
- range of setting 0...65 535

MIN Lo **DEF** = 0 (U.INT.16)
MIN Lo **DEF** = 32 768 (S.INT.16)

Setting for minimum Lo > MIN Lo = 0 Example

0 MIN Lo



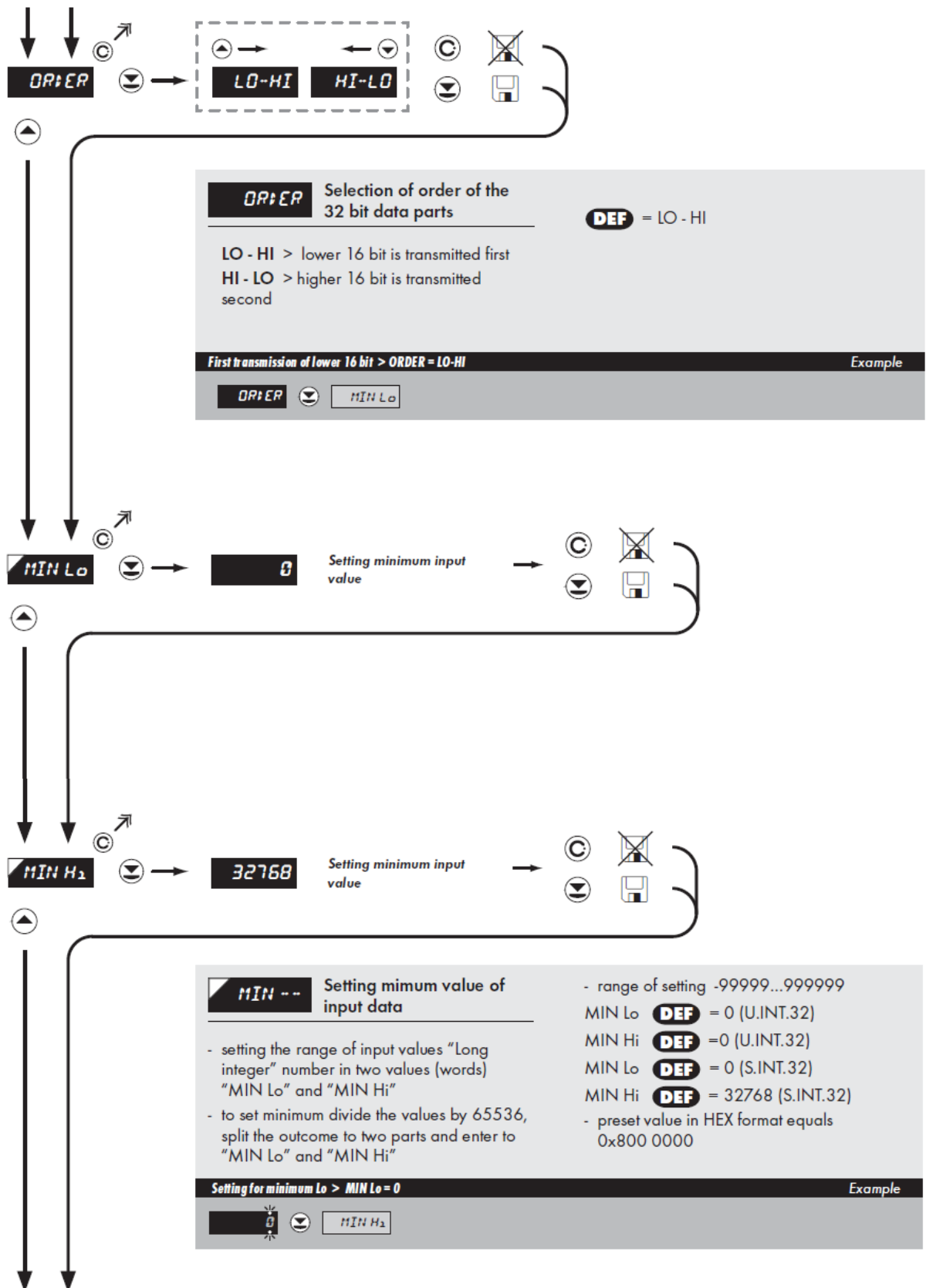
MAX Lo Setting maximum value of input data

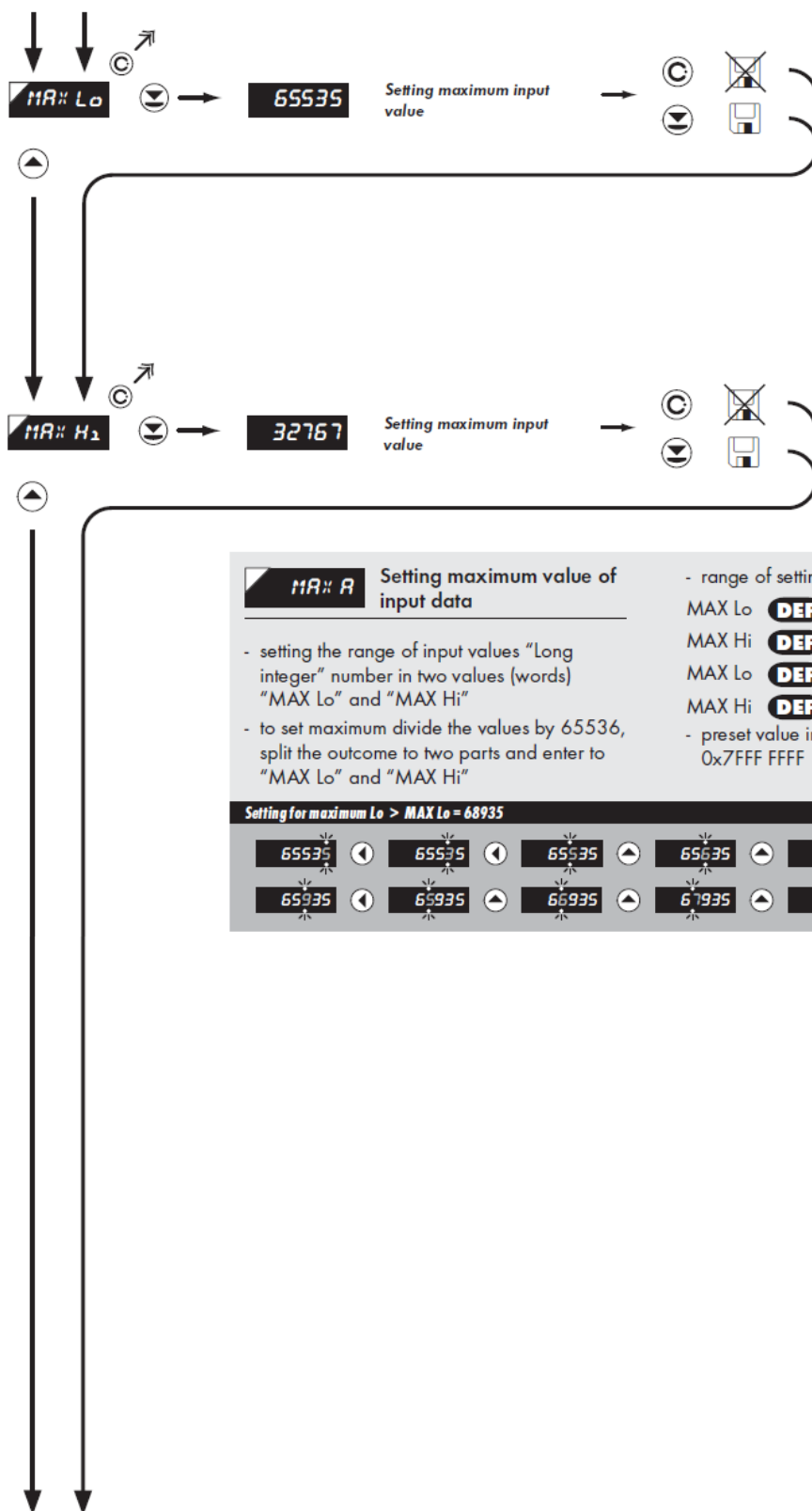
- setting maximum input value
- range of setting 0...65 535

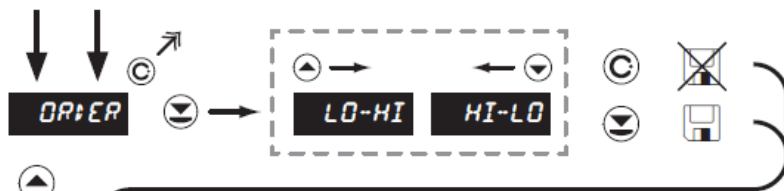
MAX Lo **DEF** = 65 535 (U.INT.16)
MIN Lo **DEF** = 32 767 (S.INT.16)

Setting for maximum Lo > MAX Lo = 68935 Example

65535	65535	65535	65535	65735	65835
65935	65935	65935	67935	68935	MIN R







ORDER Selection of order of the 32 bit data parts

DEF = LO - HI

LO - HI > lower 16 bit is transmitted first
 HI - LO > higher 16 bit is transmitted second

First transmission of lower 16 bit > ORDER = LO-HI Example

ORDER MIN A



MIN Setting minimum value of input data

- range of setting -99999...999999

MIN **DEF** = 0

Setting for minimum > MIN = 0 Example

MIN A



MAX Setting maximum value of input data

- range of setting -99999...999999

MAX **DEF** = 100

Setting for maximum > MAX = 300 Example

MAX A



MIN A

Setting display projection for minimum input value

- range of the setting is -99999...999999
- position of the DP does not affect display projection

DEF = 0

Projection for min. > MIN A = 0

Example



MAX A

Setting display projection for maximum input value

- range of the setting is -99999...999999
- position of the DP does not affect display projection

DEF = 100

Projection for max. > MAX A = 3500

Example





LIM.L.1
Setting boundary for limit 1

- range of the setting is -99999...999999
- default "Hysteresis"=0 "Delay"=0

DEF = 20

- contingent modification of hysteresis or delay may be performed in "PROFI" menu

Setting limit 1 > LIM L1 = 32
Example

20

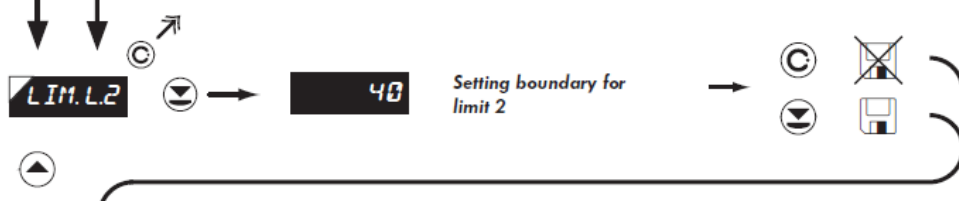
21

22

22

32

MENU



LIM.L.2
Setting boundary for limit 2

- range of the setting is -99999...999999
- default "Hysteresis"=0 "Delay"=0

DEF = 40

- contingent modification of hysteresis or delay may be performed in "PROFI" menu

Setting limit 2 > LIM L2 = 53.1
Example

40

41

41

31

031

131

231

331

431

531

0531

00531

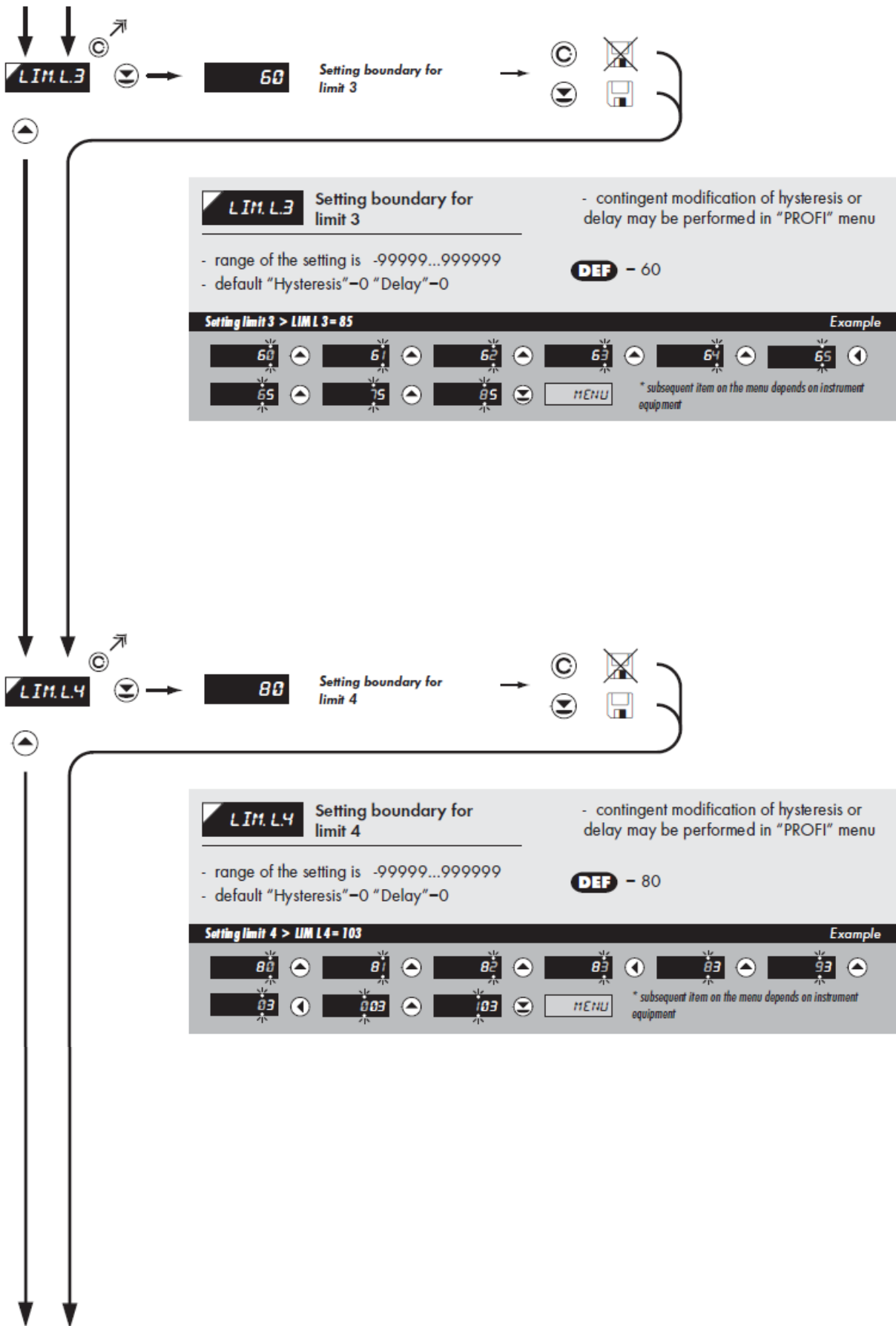
00531

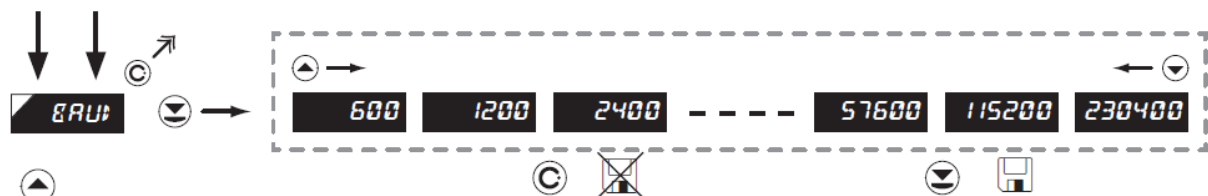
00531

MENU

* subsequent item on the menu depends on instrument equipment

!
Items for "Limits" and "Analog output" are accessible only if incorporated in the instrument.





BAUD Selection of transmission rate of the data output

- selection of range: 600/1200/2400/9600/19200/38400/57600/115200/230400 Baud

DEF = 9600

Selection of rate 115200 Baud > BAUD = 115200 Example

9600 19200 38400 57600 115200 **230400** R:R



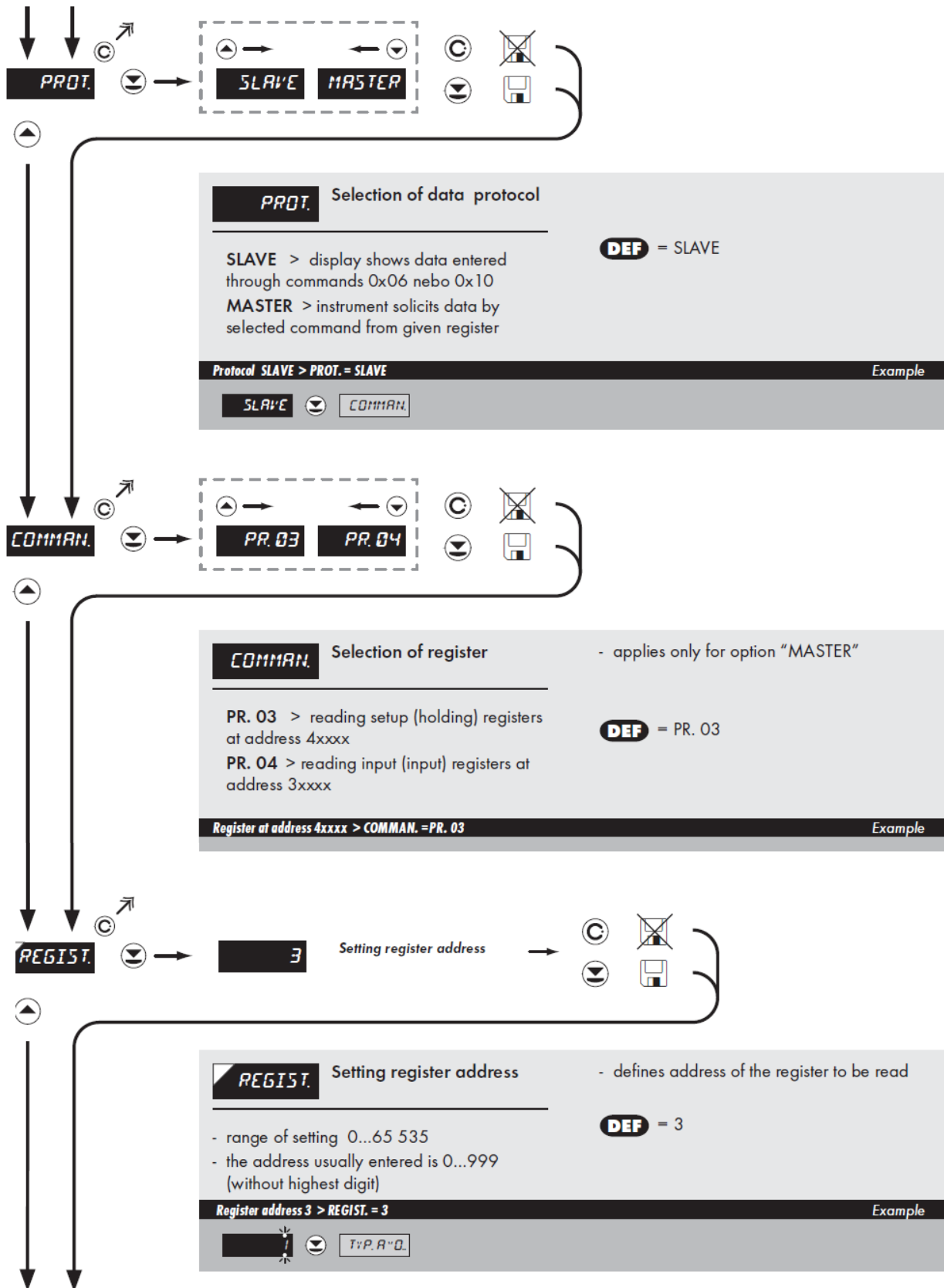
R:R Setting instrument address

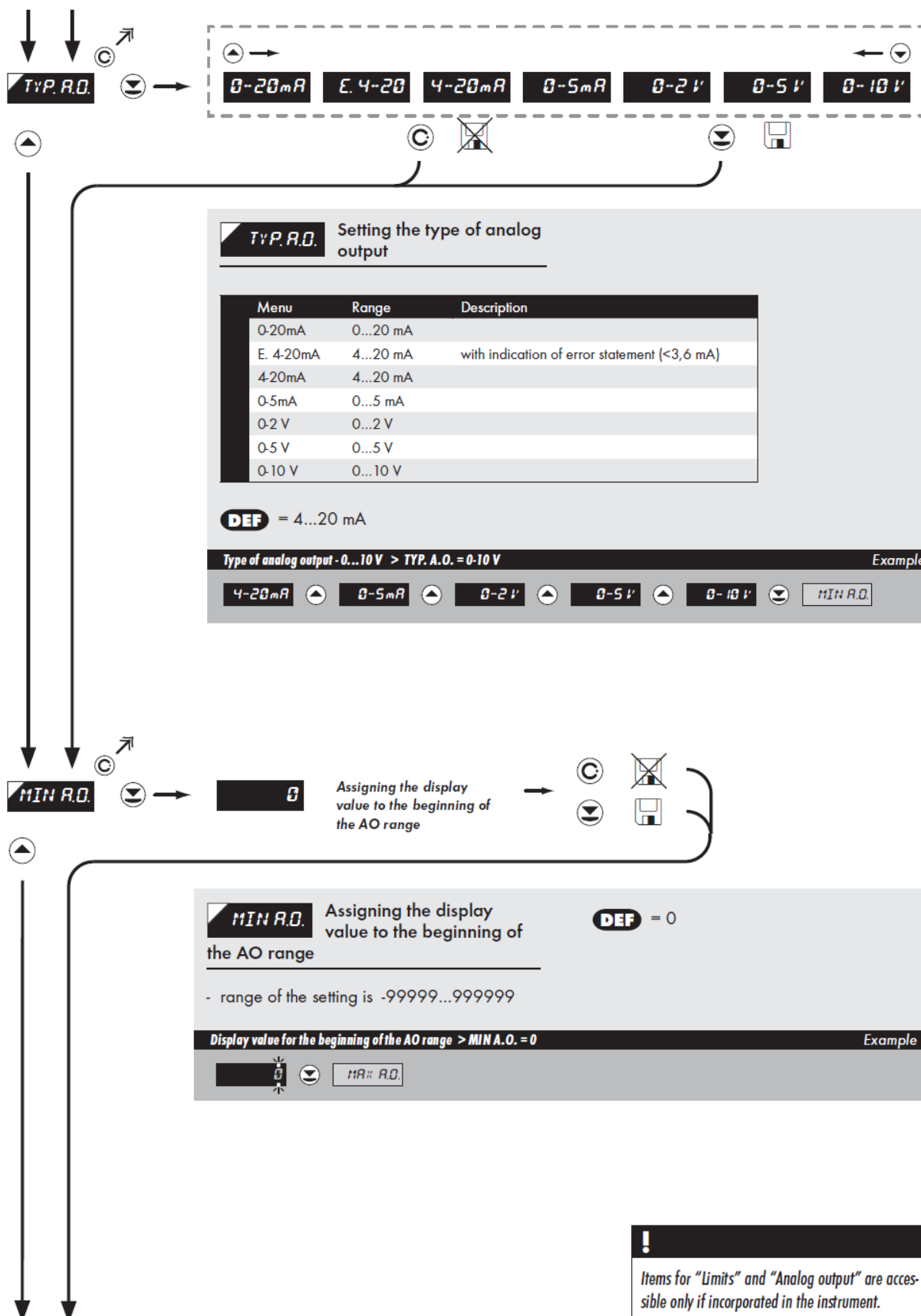
- range of setting 1...247

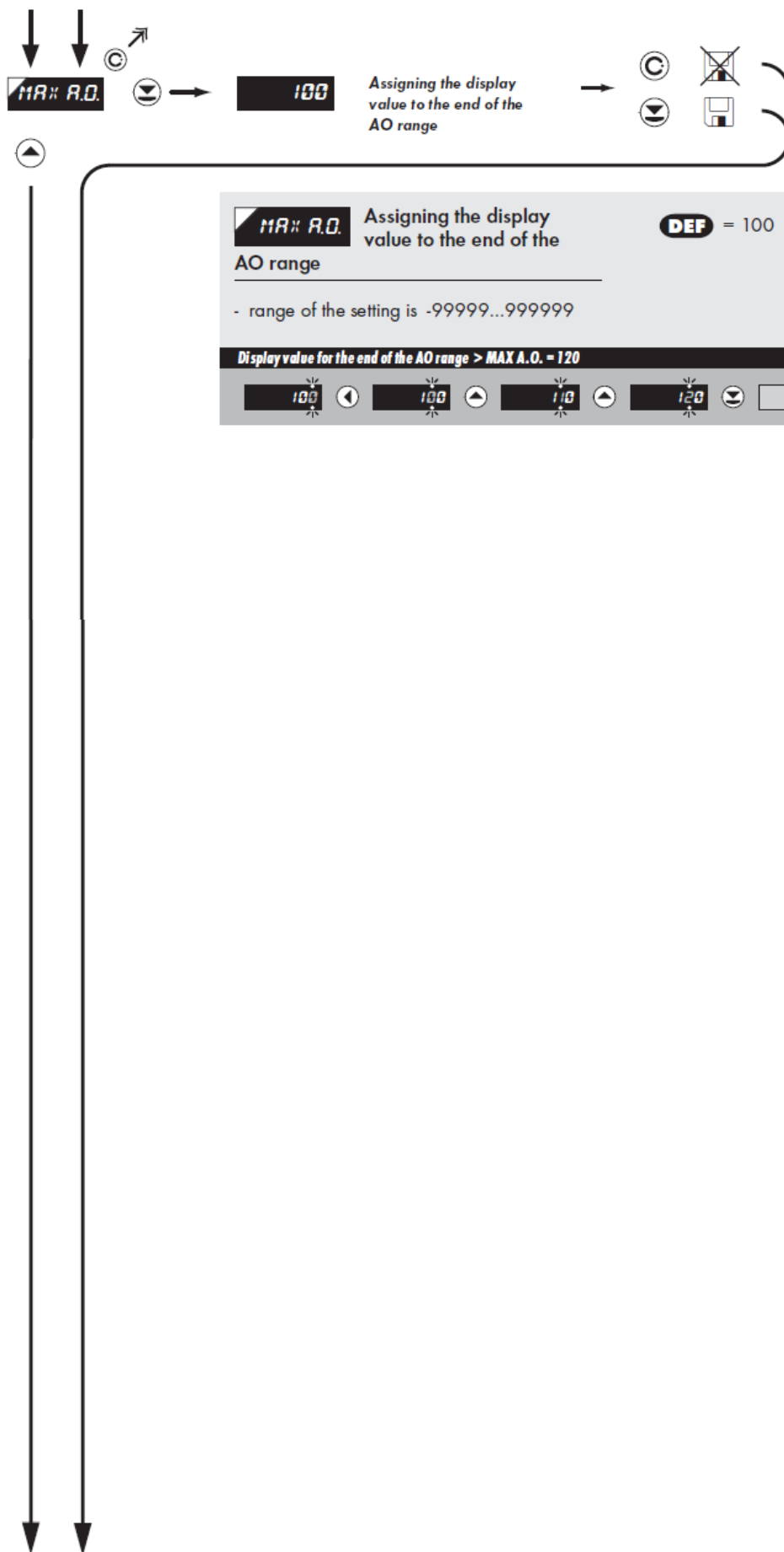
DEF = 1

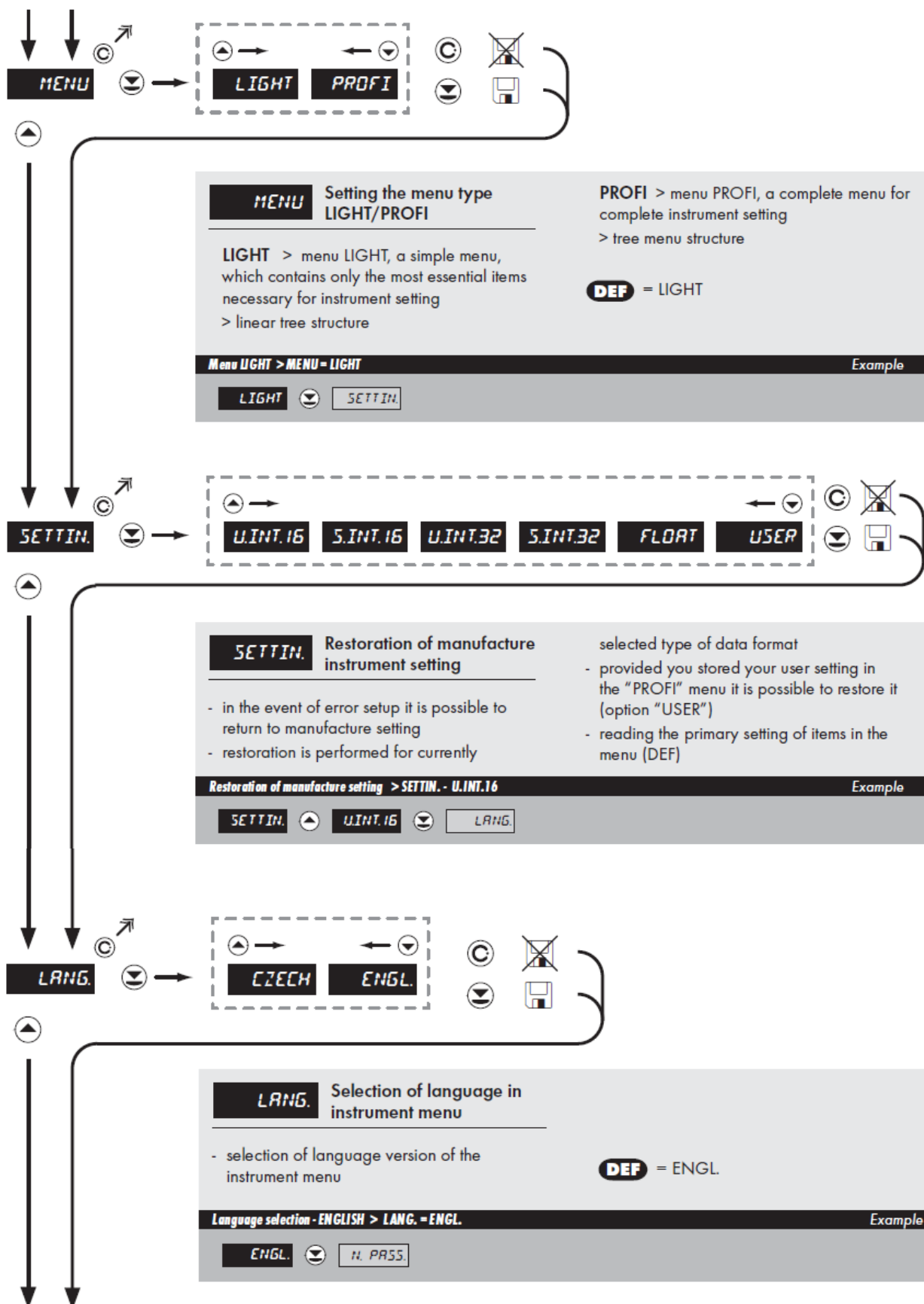
Instrument address 1 > ADDR. = 1 Example

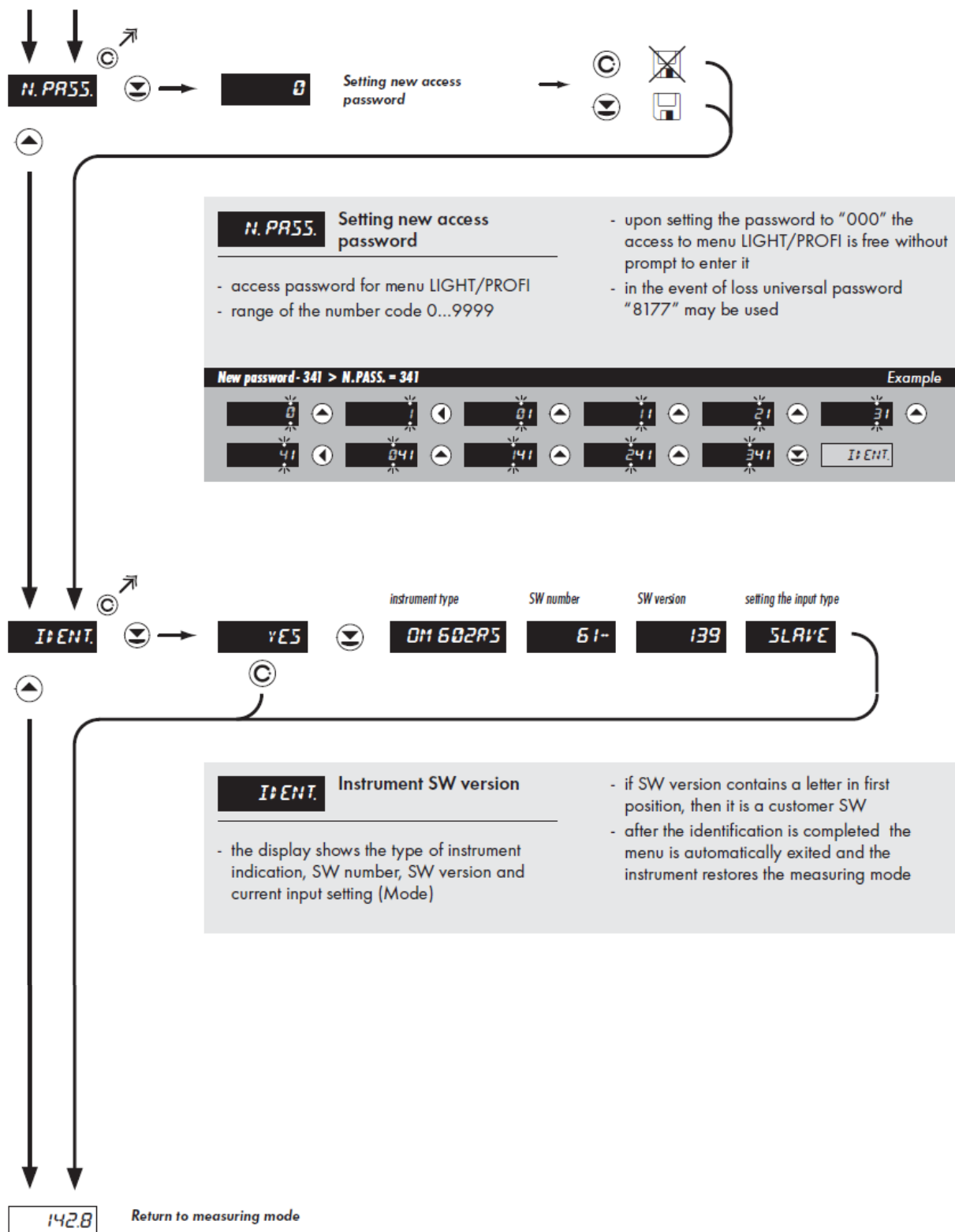
1 PROT











6 SETTING „PROFI“

6.0 Setting „PROFI“

PROFI

Complete programming menu

- contains complete instrument menu and is protected by optional number code
- designed for expert users
- preset from manufacture is menu **LIGHT**



profi



- For expert users
- Complete instrument menu
- Access is password protected
- Possibility to arrange items of the „User“ menu
- Tree menu structure

Switching into „PROFI“ Menu

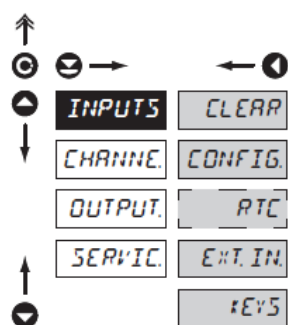


- temporary switch-over to **PROFI** menu, which is suitable to edit a few items
- after quitting **PROFI** menu the instrument automatically switches to **LIGHT** menu
- access is password protected (if it was not set under item N. PASS. =0)



- access into **LIGHT** menu and transition to item „MENU“ with subsequent selection of „PROFI“ and confirmation
- after re-entering the menu the **PROFI** type is active
- access is password protected (if it was not set under item N. PASS. =0)

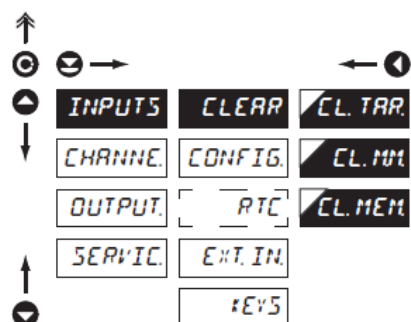
6.1 Setting "PROFI" - INPUT



The primary instrument parameters are set in this menu

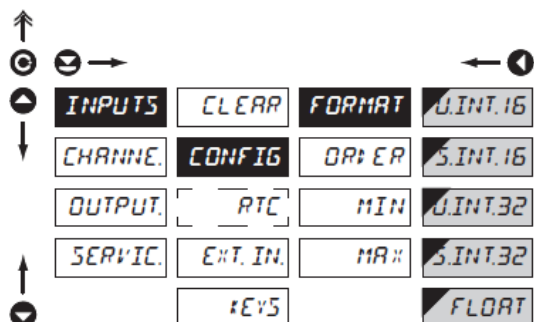
CLEAR	Resetting internal values
CONFIG	Selection of measuring range and parameters
RTC	Setting date and time for option with RTC
EXT. IN	Setting external inputs functions
KEYS	Assigning further functions to keys on the instrument

6.1.1 Resetting internal Values



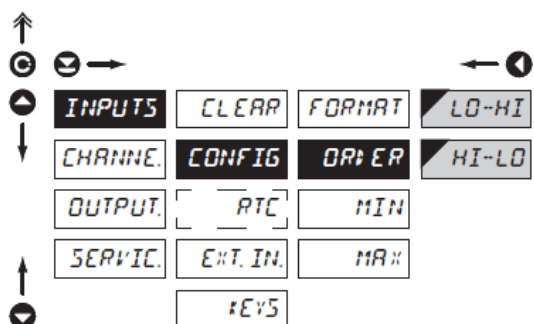
CLEAR	Resetting internal values
CL. TAR	Tare resetting
CL. MIN	Resetting min/max value
<ul style="list-style-type: none"> - resetting memory for the storage of minimum and maximum value achieved during measurement 	
CL. MEM	Resetting the instrument memory
<ul style="list-style-type: none"> - resetting memory with data measured in the "FAST" or "RTC" modes - not in standard equipment 	

6.1.2a Selection of the Input Data Format



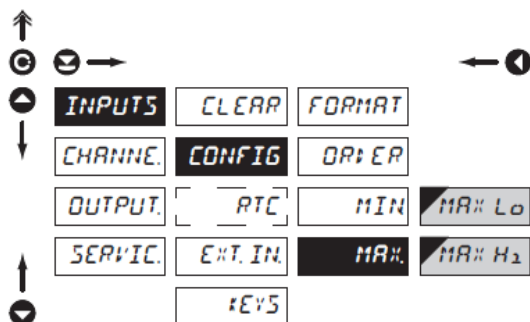
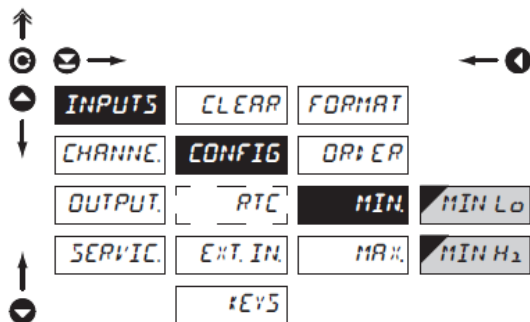
FORMAT	Selection of the format of input data
U.INT.16	16-bit unsign integer - in range 0...65 535
S.INT.16	16-bit sign integer - in range -32 768...32 767
U.INT.32	32 bit unsign integer - in range 0...4 294 967 296
S.INT.32	32 bit sign integer - in range -2 147 483 648 ... 2 147 483 647
FLOAT	IEEE format - in range $\pm 6,80564693277058E+38$ - for description see table on page 69

6.1.2b Selection of Order of the 32 Bit Data Parts



ORDER	Selection of order of the 32 bit parts
LO-HI	Lower 16 bit is transmitted first
HI-LO	Higher 16 bit is transmitted second

6.1.2c Setting Input Values



CONFIG Setting input value

„FORMAT“ > U.INT.16/S.INT.16

- range of the setting : 0...65 535

MIN Lo Setting minimum value of input data

MIN Lo **DEF** = 0 (U.INT.16)

MIN Lo **DEF** = 32 768 (S.INT.16)

MAX Lo Setting maximum value of input data

MAX Lo **DEF** = 65 535 (U.INT.16)

MAX Lo **DEF** = 32 767 (S.INT.16)

„FORMAT“ > U.INT.32/S.INT.32

- range of the setting: -99 999...999 999

- setting the range of input values "Long integer" number in two values (words) "MIN Lo", "MIN Hi" and "MAX Lo", "MAX Hi"

- to set minimum/maximum divide the values by 65536, split the outcome to two parts and enter to "MIN Lo" and "MIN Hi" / "MAX Lo" and "MAX Hi"

MIN -- Setting minimum value of input data

MIN Lo **DEF** = 0 (U.INT.32)

MIN Hi **DEF** = 0 (U.INT.32)

MIN Lo **DEF** = 0 (S.INT.32)

MIN Hi **DEF** = 32 768 (S.INT.32)

MAX -- Setting maximum value of input data

MAX Lo **DEF** = 65 535 (U.INT.32)

MAX Hi **DEF** = 65 535 (U.INT.32)

MAX Lo **DEF** = 65 535 (S.INT.32)

MAX Hi **DEF** = 32 767 (S.INT.32)

„FORMAT“ > FLOAT

- range of the setting: -99 999...999 999

MIN Setting minimum value of input data

DEF = 0

MAX Setting maximum value of input data

DEF = 100

6.1.4a External Input Function Selection

Figure 1: Keypad layout of the 1000 Series. The keypad is a 4x4 grid with various function keys. Navigation arrows are shown around the keypad: up, down, left, right, and a center button. The keypad layout is as follows:

INPUTS	CLEAR	EXT. 1	OFF
CHANNE.	CONFIG	EXT. 2	HOLD
OUTPUT	RTC	EXT. 3	LOCK
SERVIC.	EXT. IN	H. HOLD	B. PASS.

Below the grid are three additional rows of keys:

KEY5	TARE
	CL. TAR.
	CL. MM
	STORE

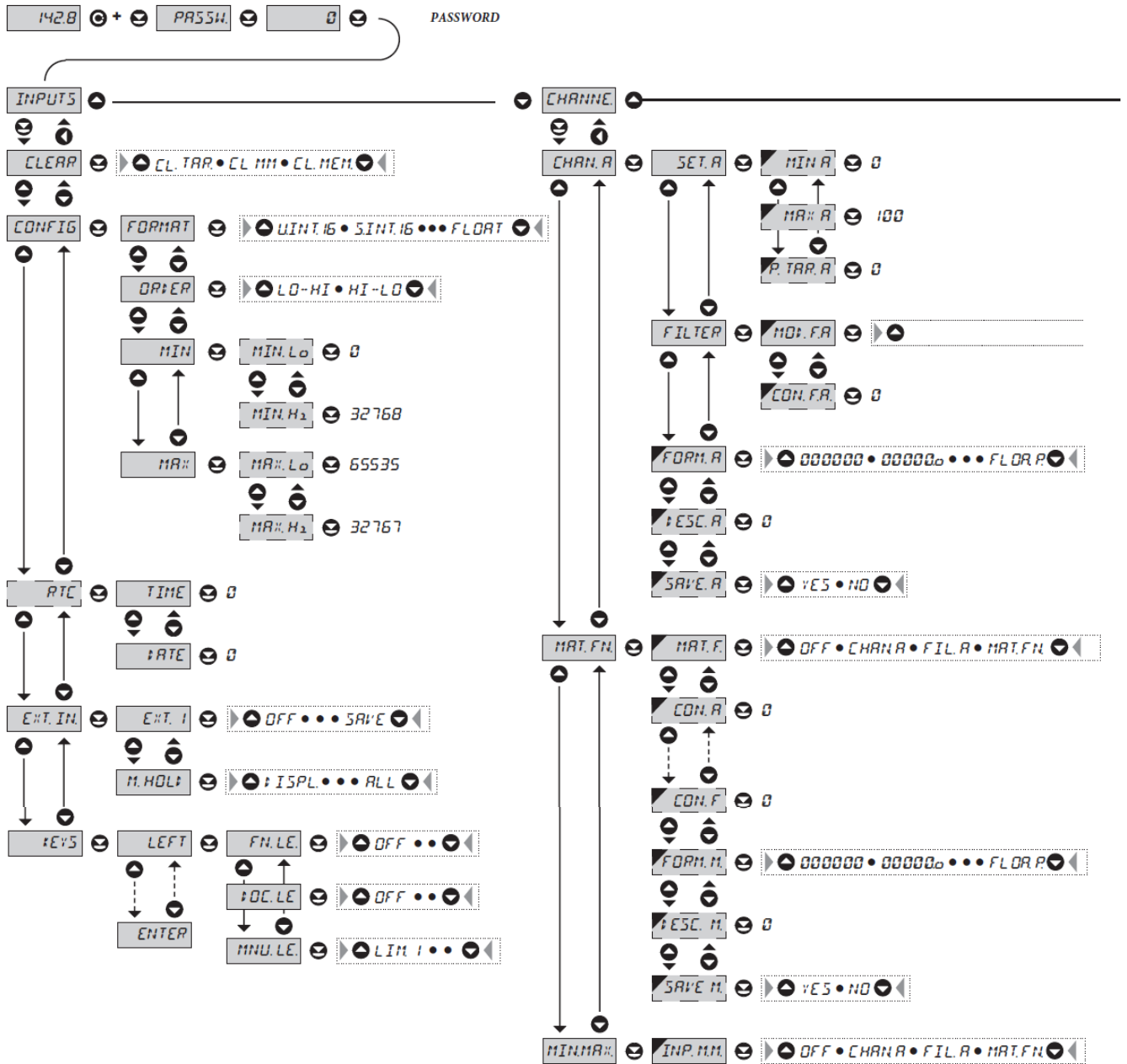
!

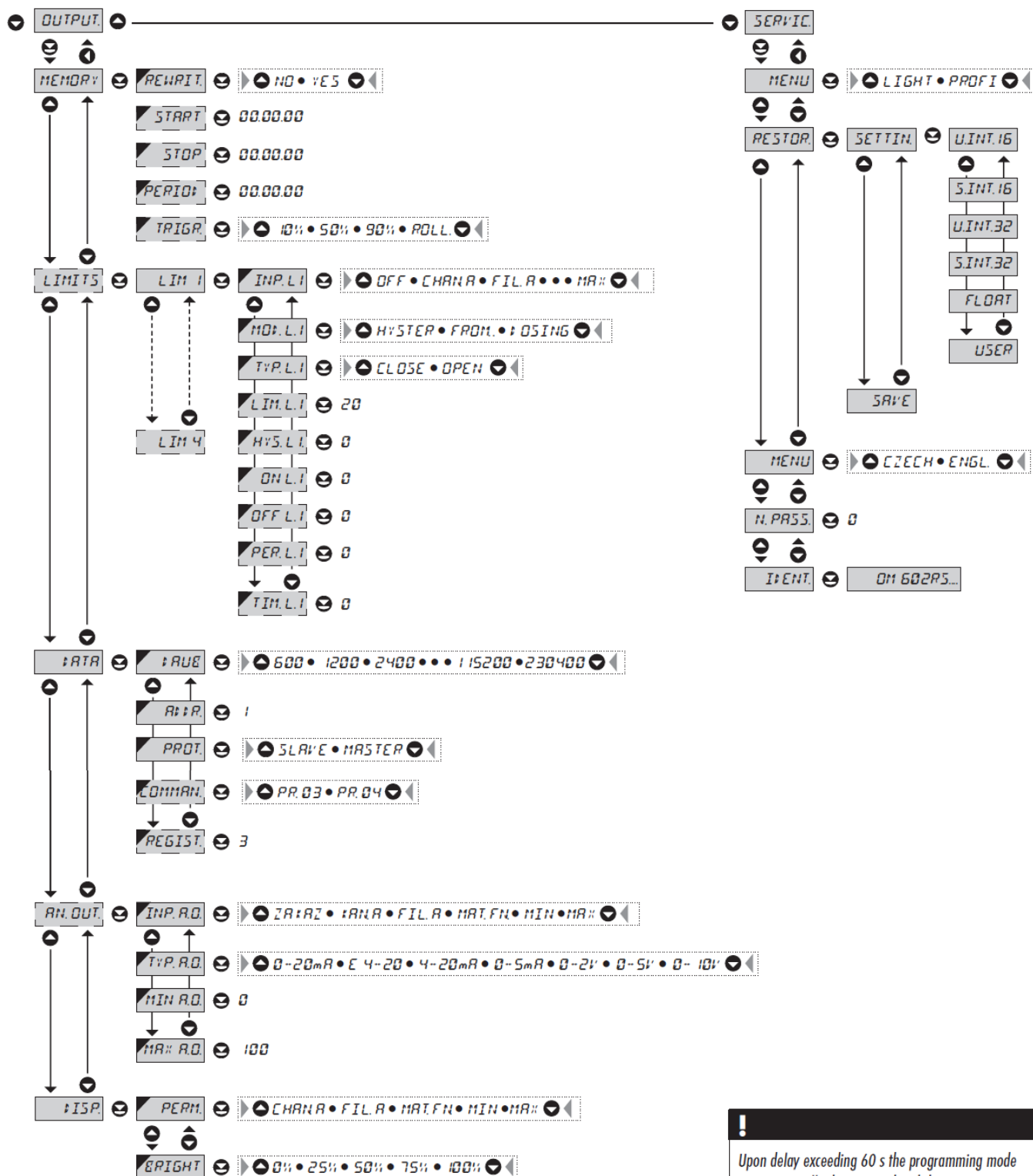
*Preset values of the control keys **DEF**:*

<i>LEFT</i>	<i>Show Tare</i>
<i>UP</i>	<i>Show Max. value</i>
<i>DOWN</i>	<i>Show Min. value</i>
<i>ENTER</i>	<i>w/o funzione</i>

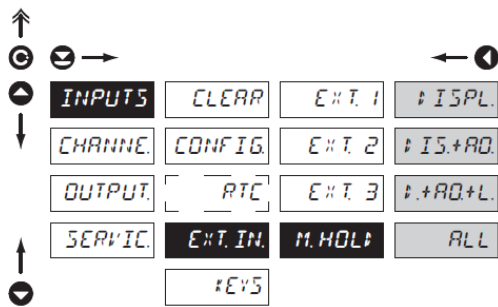
Setting is identical for LEFT, DOWN, UP and ENTER

32



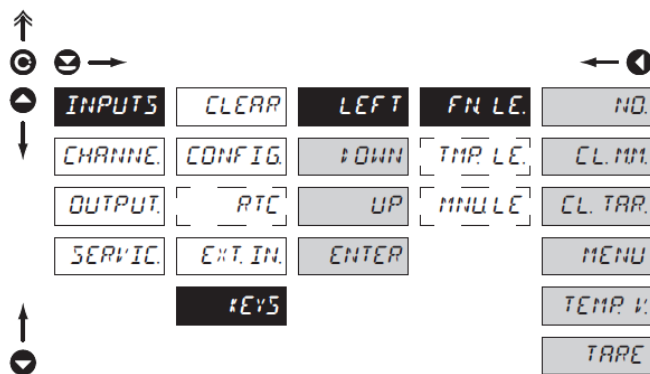


6.1.4b "HOLD" Selection



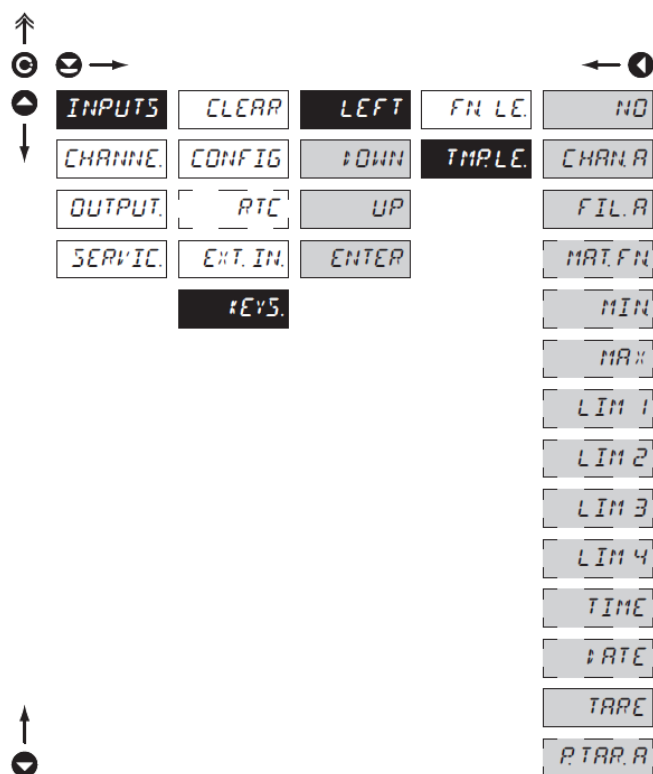
M.HOLD	Selection of function "HOLD"
ISPL.	"HOLD" locks only the value displayed
IS.+RD.	"HOLD" locks the value displayed and on AO
+RD.+L.	"HOLD" locks the value displayed, on AO and limit evaluation
ALL	"HOLD" locks the entire instrument

6.1.5a Optional Key Functions



FN. LE.	Assigning further functions to instrument keys
<ul style="list-style-type: none"> - „FN. LE.“ > executive functions - „TMP. LE.“ > temporary projection of selected values - „MNU. LE.“ > direct access into menu on selected item 	
NO	Key has no further function
CL.MM.	Resetting min/max value
CL.TAR.	Tare resetting
MENU	Direct access into menu on selected item
<ul style="list-style-type: none"> - after confirmation of this selection the "MENU" item is displayed on superior menu level, where required selection is performed 	
TEMP. V.	Temporary projection of selected values
<ul style="list-style-type: none"> - after confirmation of this selection the item "TEMPOR." is displayed on superior menu level, where required selection is performed 	
TARE	Tare function activation

6.1.5b Optional Key Functions – Temporary Display Projection



TMPL. LE. Temporary projection of selected item

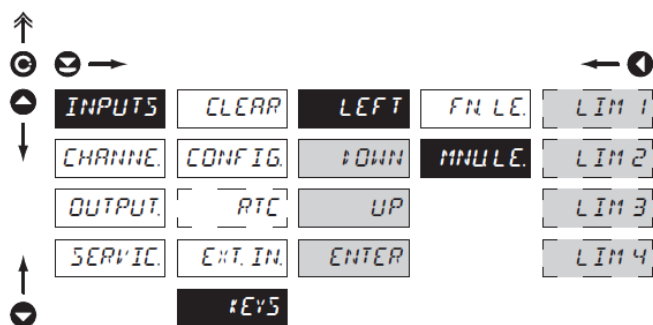
- "Temporary" projection of selected value is displayed for the time of keystroke
- "Temporary" projection may be switched to permanent by pressing **C** + "Selected key", this holds until the stroke of any key

NO	Temporary projection is off
CHAN.A	Temporary projection of "Channel A" value
FIL.A	Temporary projection of "Channel A" value after processing digital filters
MAT.FN	Temporary projection of "Mathematic functions" value
MIN	Temporary projection of "Min. value"
MAX	Temporary projection of "Max. value"
LIM 1	Temporary projection of "Limit 1" value
LIM 2	Temporary projection of "Limit 2" value
LIM 3	Temporary projection of "Limit 3" value
LIM 4	Temporary projection of "Limit 4" value
TIME	Temporary projection of "TIME" value
DATE	Temporary projection of "DATE" value
TARE	Temporary projection of "TARE" value
P. TARE	Temporary projection of "P. TARE" value



Setting is identical for **LEFT**, **DOWN**, **UP** and **ENTER**

6.1.5c Optional Key Functions – Direct access to Item

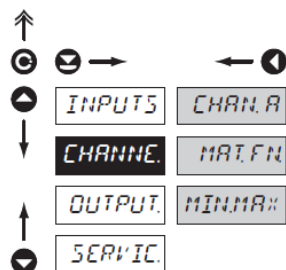


MNU LE.
Assigning access to selected menu item

LIM 1	Direct access to item "LIM 1"
LIM 2	Direct access to item "LIM 2"
LIM 3	Direct access to item "LIM 3"
LIM 4	Direct access to item "LIM 4"

!
Setting is identical for LEFT, DOWN, UP and ENTER

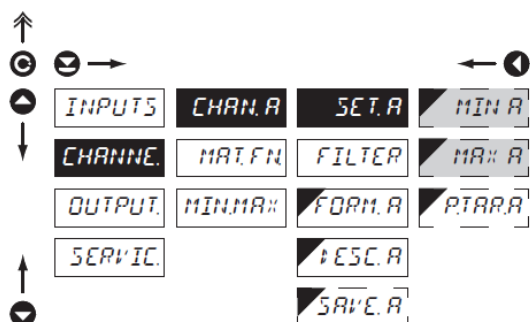
6.2 Setting "PROFI" Channel



The primary instrument parameters are set in this menu

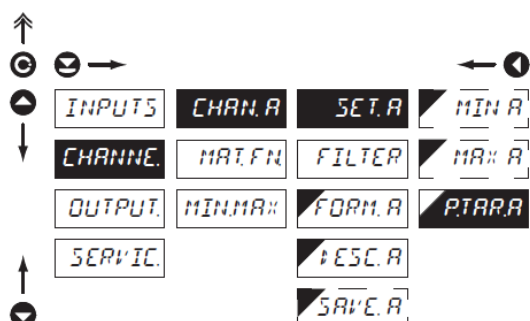
- CHAN.A** Setting parameters of measuring "Channel"
- MAT.FN** Setting parameters of mathematic functions
- MIN.MA** Selection of access and evaluation of Min/max value

6.2.1a Display Projection



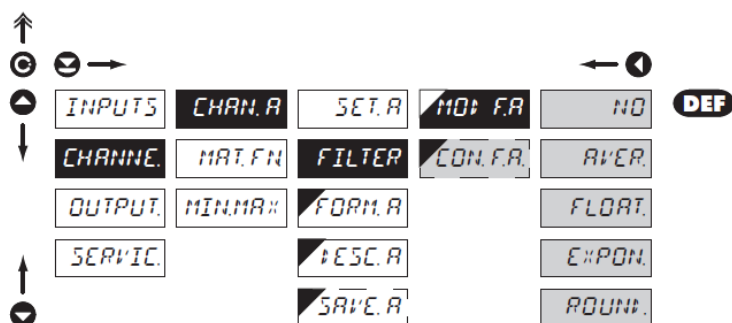
- SET.A** Setting display projection
- MIN.A** Setting display projection for minimum input value
 - range of the setting is -99999...999999
 - **DEF** = 0
- MAX.A** Setting display projection for maximum input value
 - range of the setting is -99999...999999
 - **DEF** = 100

6.2.1b Setting "Fixed Tare"



- P.TAR.A** Setting "Fixed tare" value
 - setting is designed for the event when it is necessary to firmly shift the beginning of the range by known size
 - when setting (P.TAR.A > 0) display shows "T" symbol
 - range of the setting is 0...999999
 - **DEF** = 0

6.2.1c Digital Filters



MOD. F. A Selection of digital filters

- at times it is useful for better user projection of data on display to modify it mathematically and properly, wherefore the following filters may be used:

NO Filters are off

AVER. Measured data average

- arithmetic average from given number („CON.F. A.“) of measured values
- range 2...100

FLOAT. Selection of floating filter

- floating arithmetic average from given number („CON.F. A.“) of measured data and updates with each measured value
- range 2...30

EXPON. Selection of exponential filter

- integration filter of first prvniho grade with time constant („CON.F. A.“) measurement
- range 2...100

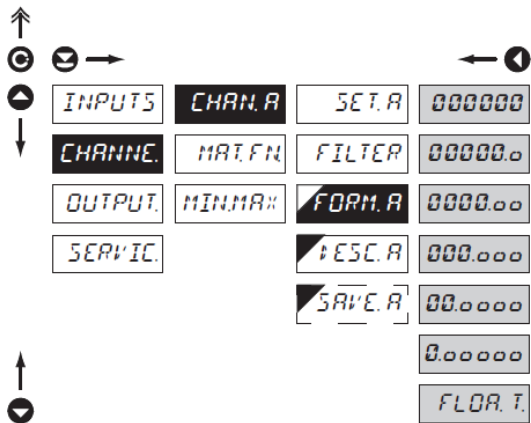
ROUND. Measured value rounding

- is entered by any number, which determines the projection step (e.g: „CON.F. A.“=2,5 > display 0, 2.5, 5,...)

CON. F. A. Setting constants

- this menu item is always displayed after selection of particular type of filter
- **DEF** = 2

6.2.1d Decimal Point setting



FORM.A Selection of decimal point

- the instrument allows for classic projection of a number with positioning of the DP as well as projection with floating DP, allowing to display a number in its most exact form „FLOAT.P.“

000000.

Setting DP - XXXXXX.

00000.0

Setting DP - XXXXX.x

0000.00

Setting DP - XXXX.xx

000.000

Setting DP - XXX.xxx

DEF

00.0000

Setting DP - XX.xxxx

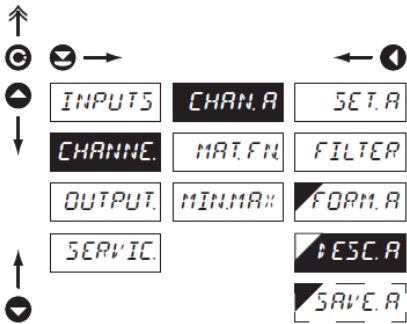
0.00000

Setting DP - X.xxxxx

FLOR.T.

Floating DP

6.2.1e Measured – Process Units



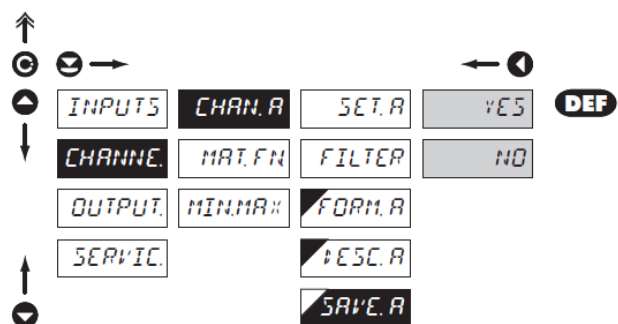
DESC.A Setting projection of descrpt. for "Channel A"

- projection of mesured data may be extended (at the expense of the number of displayed places) by two characters for description
- description is set by shifted ASCII code, when two first places show the set description and two last characters their code in period 0...95
- description is cancelled by code 00

!

Table of signs on page 71

6.2.1f Data Storing



SAVE.A

Selection of storing data into instrument memory

- by selection in this item you allow to register values into instrument memory
- another setting in item "OUTPUT. > MEMORY" (not in standard experiment)

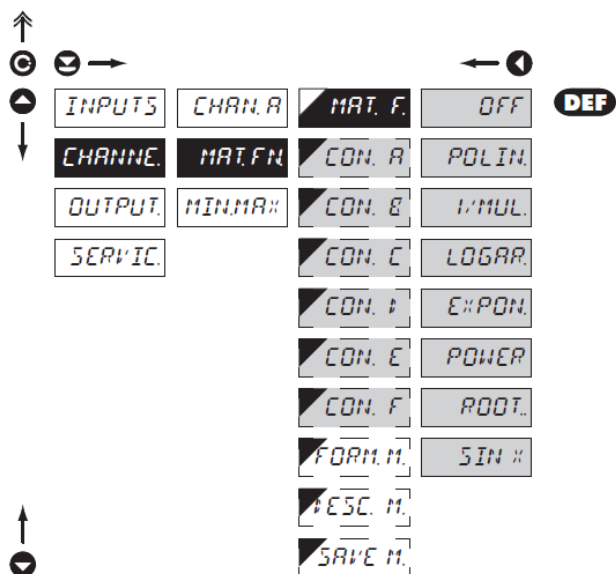
YES

Measured data are stored in the memory

NO

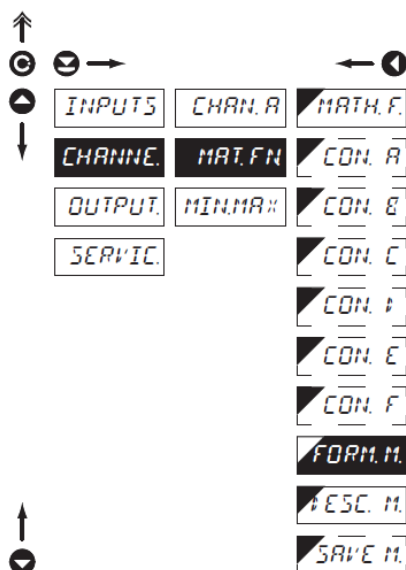
Measured data are not stored

6.2.2a Mathematic Functions



MATH.F.	Selection of mathematic functions
OFF	Mathematic functions are off
POLIN	Polynome $Ax^5 + Bx^4 + Cx^3 + Dx^2 + Ex + F$
1/MUL.	1/x $\frac{A}{x^5} + \frac{B}{x^4} + \frac{C}{x^3} + \frac{D}{x^2} + \frac{E}{x} + F$
LOGAR.	Logarithm $A \times \ln\left(\frac{Bx + C}{Dx + E}\right) + F$
EXPON.	Exponential $A \times e^{\left(\frac{Bx + C}{Dx + E}\right)} + F$
POWER	Power $A \times (Bx + C)^{(Dx + E)} + F$
ROOT	Root $A \times \sqrt{\frac{Bx + C}{Dx + E}} + F$
SIN x	Sin x $A \sin^5 x + B \sin^4 x + C \sin^3 x + D \sin^2 x + E \sin x + F$
CON. --	Setting constants for calculation of mat. functions - this menu is displayed only after selection of given mathematic function

6.2.2b Mathematic Functions – Decimal Point



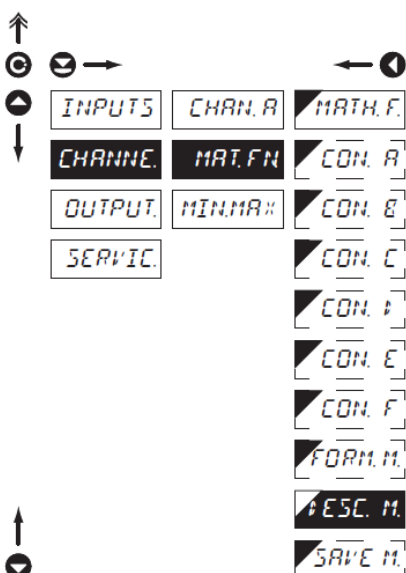
FORM. M. Selection of decimal point

- the instrument allows for classic projection of a number with positioning of the DP as well as projection with floating DP, allowing to display a number in its most exact form „FLOA.P.“

000000.	Setting DP - XXXXXX.
00000.0	Setting DP - XXXXX.x
0000.00	Setting DP - XXXX.xx
000.000	Setting DP - XXX.xxx
00.0000	Setting DP - XX.xxxx
0.00000	Setting DP - X.xxxxx
FLOA.P.	Floating DP

- **DEF**

6.2.2c Mathematic Functions – Measuring – Process Units



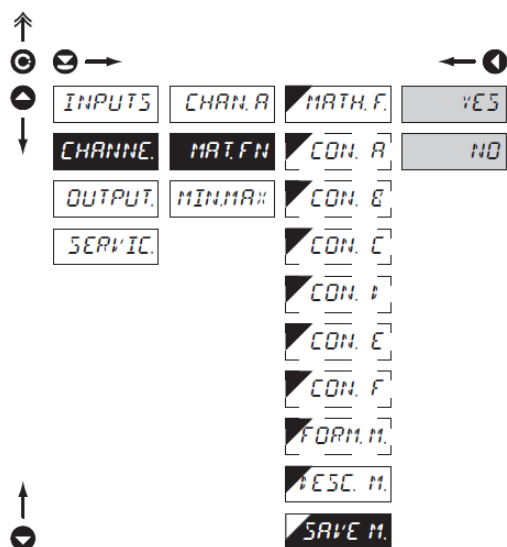
ESC. M. Setting projection of description for "MAT.FN"

- projection of measured data may be extended (at the expense of the number of displayed places) by two characters for description
- description is set by shifted ASCII code, when two first places show the set description and two last characters their code in period 0...95
- description is cancelled by code 00
- **DEF** = no description

!

Table of signs on page 71

6.2.2d Mathematic Functions – Data Storing



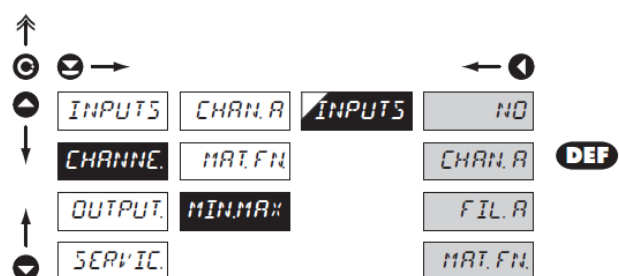
SAVE M. Selection of storing data into instrument memory

- by selection in this item you allow to register values into instrument memory
- another setting in item "OUTPUT. > MEMORY" (not in standard experiment)

Measured data are stored in the memory

Measured data are not stored

6.2.3 Minimum and Maximum Values



INPUTS Selection of evaluation of min/max value

- selection of value from which the min/max value will be calculated

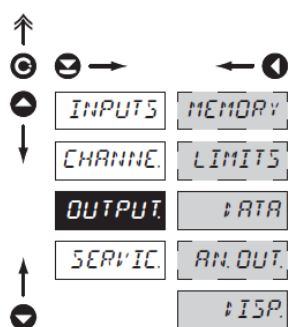
Evaluation of min/max value is off

From "Channel A"

From "Channel A" after digital filters processing

From "Mathematic functions"

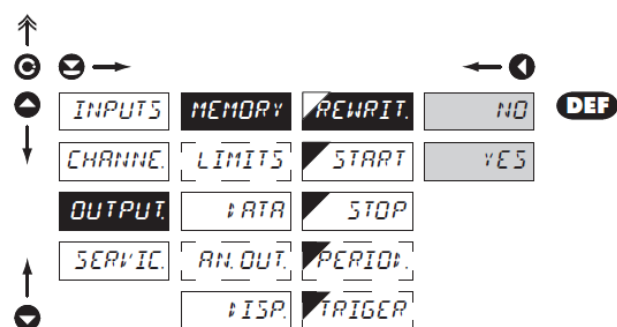
6.3 Setting “PROFI” – OUTPUTS



In this menu it is possible to set parameters of the instrument output signals

MEMORY	Setting data logging into memory
LIMITS	Setting type and parameters of limits
DATA	Setting type and parameters of data input/output
AN.OUT.	Setting type and parameters of analog output
DISP.	Setting display projection and brightness

6.3.1a Data Logging Modes

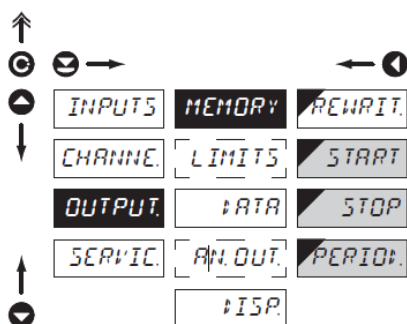


REWRIT. Selection of the mode of data logging

- selection of the mode in the event of full instrument memory

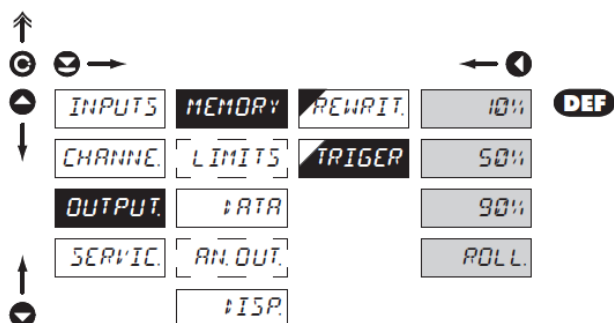
NO	Rewriting values prohibited
YES	Rewriting values permitted, the oldest get rewritten by the latest

6.3.1b Setting Data Logging – RTC



- START** Start of data logging into instrument memory
- time format HH.MM.SS
- STOP** Stop data logging into instrument memory
- time format HH.MM.SS
- PERIOD** Period of data logging into instrument memory
- determines the period in which values will be logged in an interval delimited by the time set under items **START** and **STOP**
 - time data hold valid for one day, where the logging is valid for every day without limitation
 - time format HH.MM.SS
 - item not displayed if "STORE" is selected in menu (*Input > EXT. IN.*)

6.3.1c Setting Data Logging – FAST



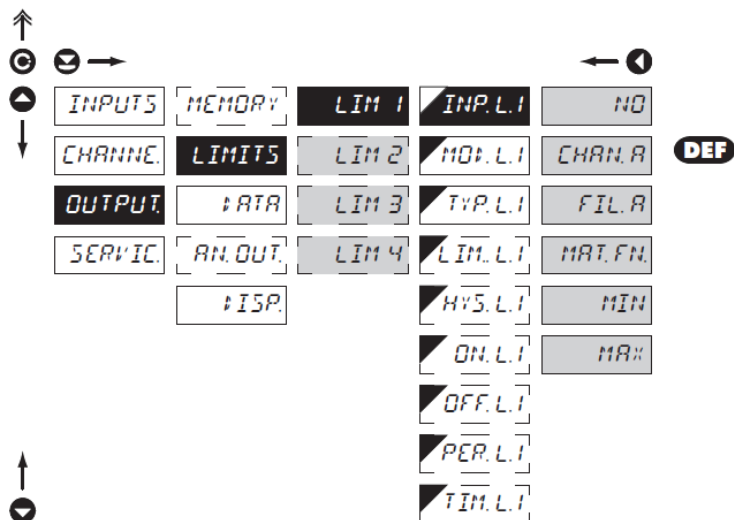
- TRIGGER**

Setting logging data into inst. memory

 - values will be logged in an interval delimited by the time set under items **START** and **STOP**, time data hold valid for one day, where the logging is valid for every day without limitation
 - logging data into inst. memory is governed by the following selection, which determines how many percent of the memory is reserved for data logging prior to initiation of trigger input
 - initiation is on ext. input or control key

- | | |
|------|---|
| 10% | Reser. of 10 % memory prior init. of data logging |
| 50% | Reser. of 50 % memory prior init. of data logging |
| 90% | Reser. of 90 % memory prior init. of data logging |
| POLL | After initiation of data logging the memory is cyclically transcribed |

6.3.2a LIMITS – Selection



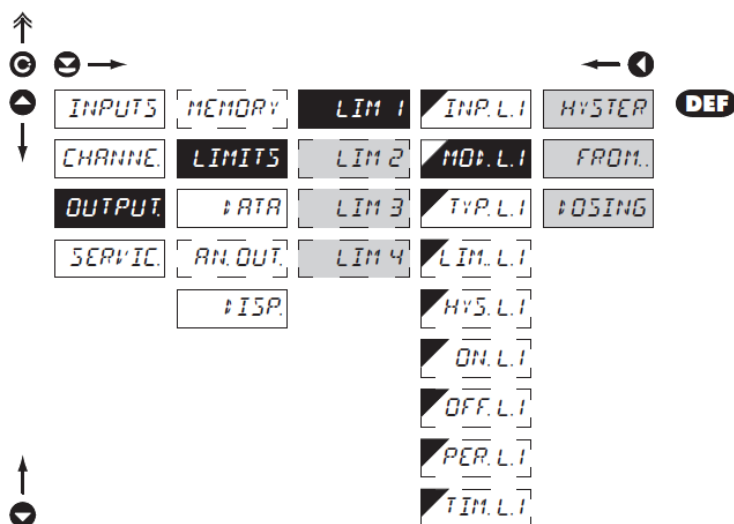
INP.L1 Selection evaluation of limits

- selection of value from which the limit will be evaluated

NO	Limit evaluation is off
CHAN.A	Limit evaluation from "Channel A"
FIL.A	Limit evaluation from "Channel A" after digital filters processing
MAT.FN.	Limit evaluation from "Mathematic functions"
MIN	Limit evaluation from "Min.value"
MAX	Limit evaluation from "Max.value"

!
Setting is identical for LIM 2, LIM 3 and LIM 4

6.3.2b LIMITS – Type



MOD.L1 Selection the type of limit

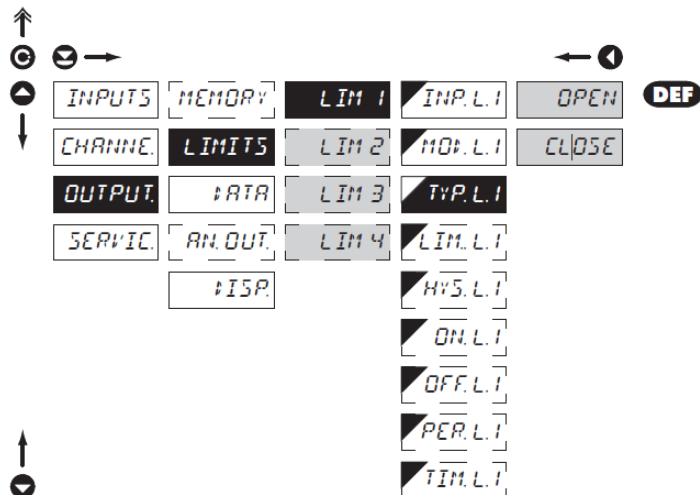
- for this mode the parameters of "LIM. L." are set, at which the limit will shall react, "HYS. L." the hysteresis range around the limit ($LIM \pm 1/2 HYS$) and time "TIM. L." determining the delay of relay switch-on

HYSTER	Limit is in mode "Limit, hysteresis, delay"
FROM.	Frame limit
DOSING	Dosing limit (periodic)

- for this mode the parameters are set for interval "ON. L." the relay switch-on and "OFF. L." the relay switch-off
- for this mode the parameters are set for "PER. L." determining the limit value as well as its multiples at which the output is active and "TIM. L." indicating the time during which is the output active

!
Setting is identical for LIM 2, LIM 3 and LIM 4

6.3.2c OUTPUT – Selection



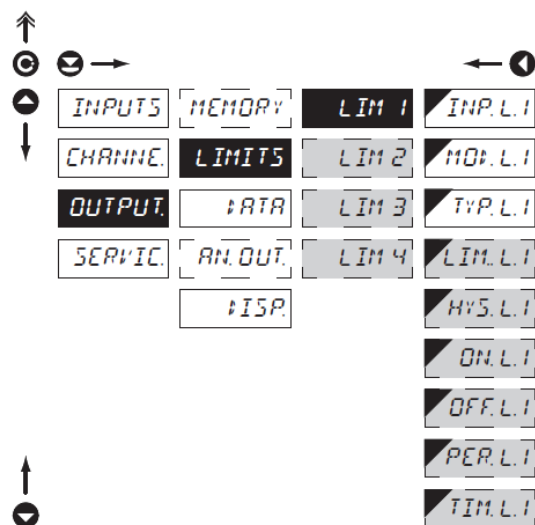
INP.L.1 Selection of type of output

OPEN Output switches on when condition is met

CLOSE Output switches off when condition is met

! Setting is identical for LIM 2, LIM 3 and LIM 4

6.3.2d Setting LIMITS



! Setting is identical for LIM 2, LIM 3 and LIM 4

LIM.L.1 Setting limit for switch-on

- for type "HYSTER"

HYS.L.1 Setting hysteresis

- for type "HYSTER"
- indicates the range around the limit (in both directions, LIM. $\pm 1/2$ HYS.)

ON.L.1 Setting the outset of the interval of limit switch-on

- for type "FROM"

OFF.L.1 Setting the end of the interval of limit switch-on

- for type "FROM"

PER.L.1 Setting the period of limit switch-on

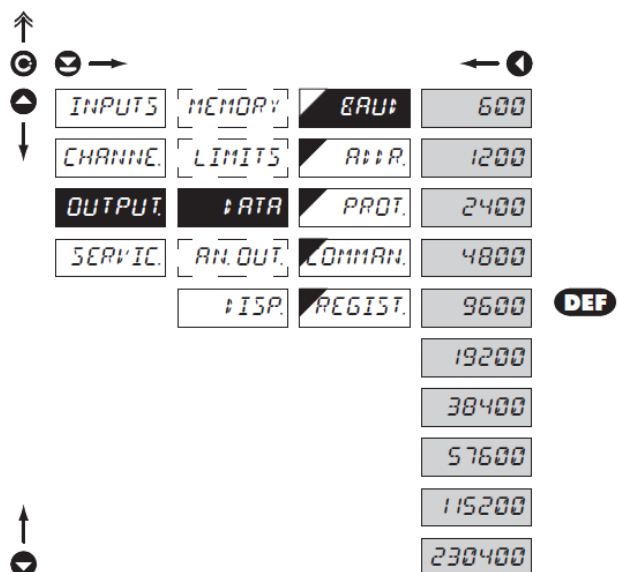
- for type "DOSING"

TIM.L.1 Setting the time switch-on of the limit

- for type "HYSTER" and "DOSING"

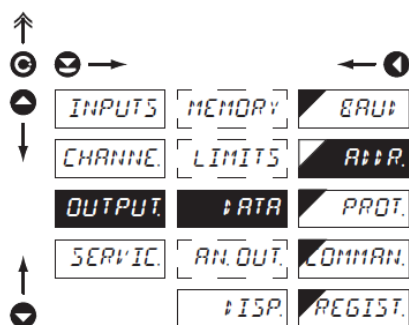
! Setting is identical for LIM 2, LIM 3 and LIM 4

6.3.3a Baud Rate of the Data Output



BAUD	Selection of data output baud rate
600	Rate - 600 Baud
1200	Rate - 1 200 Baud
2400	Rate - 2 400 Baud
4800	Rate - 4 800 Baud
9600	Rate - 9 600 Baud
19200	Rate - 19 200 Baud
38400	Rate - 38 400 Baud
57600	Rate - 57 600 Baud
115200	Rate - 115 200 Baud
230400	Rate - 230 400 Baud

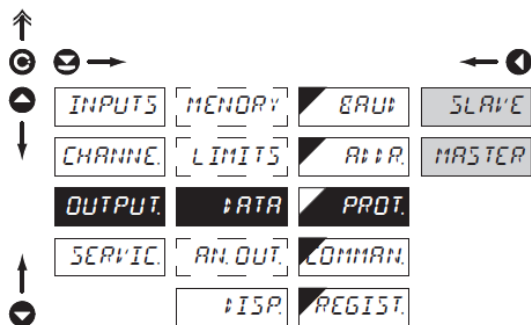
6.3.3b Address



ADDR	Setting instrument address
00	Setting instrument address

- setting in range 0...31
- **DEF** = 00

6.3.3c Data Protocol Selection



PROT. Setting instrument address

SLAVE Instrument projects received data

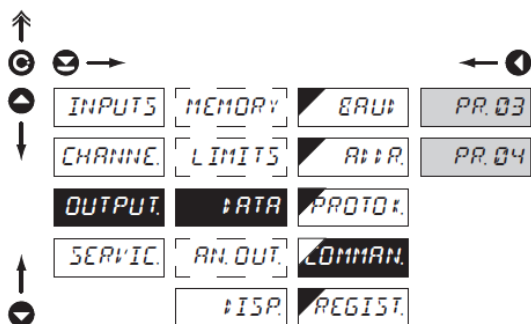
- entered by commands 0x06 nebo 0x10

MASTER Instrument solicits data from subordinate system

- instrument controls data transmission from subordinate system
- "COMMAND" may be used for selection of received data (for commands see data protocol)
- instrument asks 10 questions/s, if no response arrives within 2s the display shows "----"

DEF = 00

6.3.3d Registers Selection



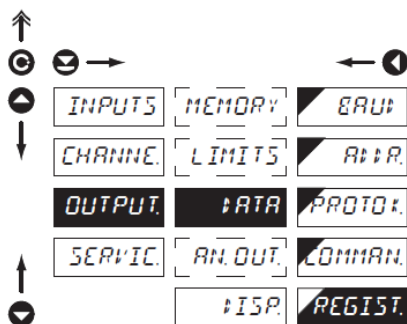
COMMAND. Selection of registers

- the item is accessible only after setting "MASTER" in "DATA/PROT."

PR.03 Reading setup (holding) registers at address 4xxxx

PR.04 Reading input (input) registers at address 3xxxx

6.3.3e Register Address Setting

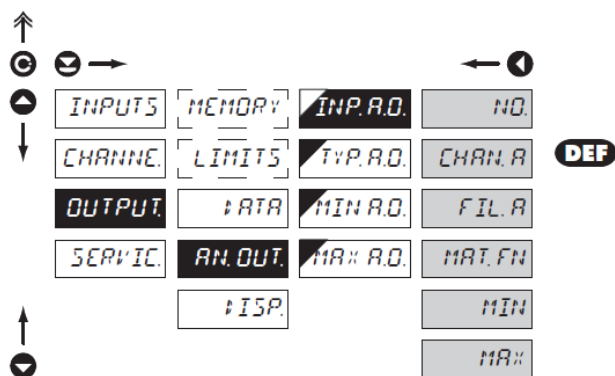


REGIST. Setting register address

- the item is accessible only after setting "MASTER" in "DATA/PROT."
- defines the address of the register to be read
- allows to enter the range 0...65535, the address usually set is in range 0...9999 (without highest digits)

DEF = 3

6.3.4a Selection of Input for Analogue Output

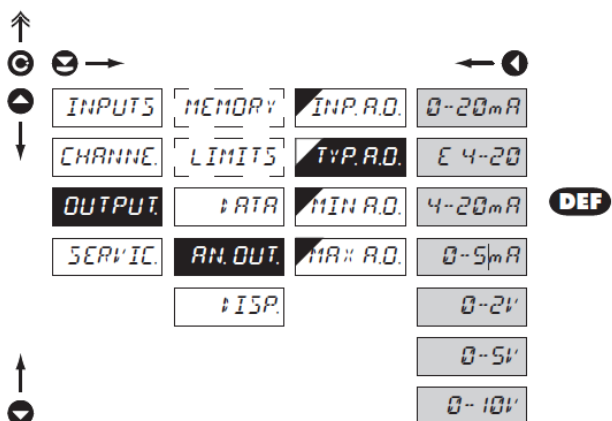


INP. AO. Selection evaluation
analog output

- selection of value from which the analog output will be evaluated

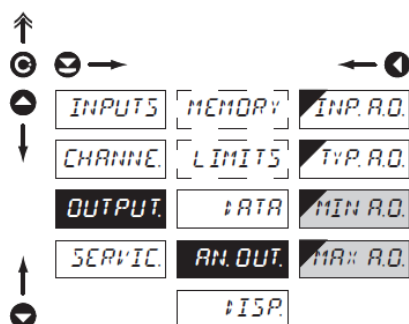
<i>NO</i>	AO evaluation is off
<i>CHAN. A</i>	AO evaluation from "Channel A"
<i>FIL. A</i>	AO evaluation from "Channel A" after digital filters processing
<i>MAT. FN.</i>	AO evaluation from "Math.functions"
<i>MIN</i>	AO evaluation from "Min.value"
<i>MAX</i>	AO evaluation from "Max.value"

6.3.4b Analogue Output – Type



TYP. R.O.	Selection of the type of analog output
0...20 mA	Type - 0...20 mA
ε 4...20	Type - 4...20 mA - with indication of error statement (< 3,0 mA)
4...20 mA	Type - 4...20 mA
0...5 mA	Type - 0...5 mA
0...2 V	Type - 0...2 V
0...5 V	Type - 0...5 V
0...10 V	Type - 0...10 V

6.3.4c Analogue Output Range



AN. OUT. Setting the analog output range

- analog output is isolated and its value corresponds with displayed data. It is fully programmable, i.e. it allows to assign the AO limit points to two arbitrary points of the entire measuring range

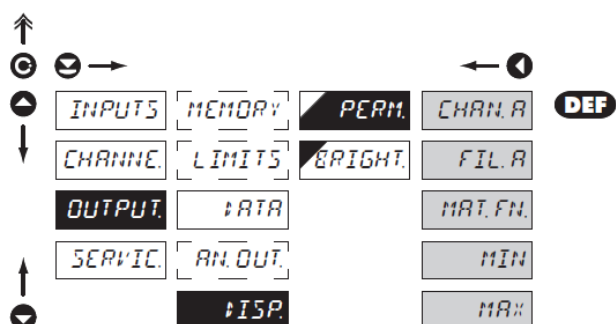
MIN. R.O. Assigning the display value to the beginning of the AO range

- range of the setting is -99999...999999
- **DEF** = 0

MAX. R.O. Assigning the display value to the end of the AO range

- range of the setting is -99999...999999
- **DEF** = 100

6.3.5a Selection of Input for Display Reading



PERM. Selection display projection

- selection of value which will be shown on the instrument display

CHAN. A Projection of values from "Channel A"

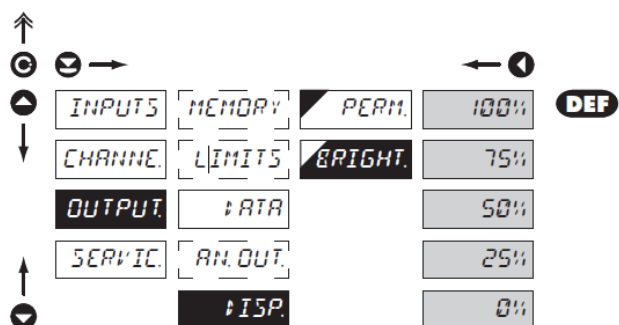
FIL. A Projection of values from "Channel A" after digital filters processing

MAT. FN. Projection of values from "Math.functions"

MIN. Projection of values from "Min.value"

MAX. Projection of values from "Max.value"

6.3.5b Display Brightness

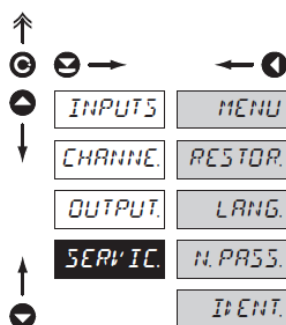


BRIGHT. Selection of display brightness

- by selecting display brightness we may appropriately react to light conditions in place of instrument location

0%	Display is off
- after keystroke display turns on for 10 s	
25%	Display brightness - 25 %
50%	Display brightness - 50 %
75%	Display brightness - 75 %
100%	Display brightness - 100 %

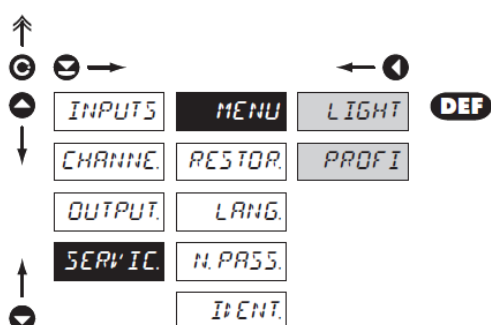
6.4 Setting “PROFI” – SERVICE



The instrument service functions are set in this menu

MENU	Selection of menu type LIGHT/PROFI
RESTOR.	Restore instrument manufacture setting and calibration
LANG.	Language version of instrument menu
N. PASS.	Setting new access password
IDENT.	Instrument identification

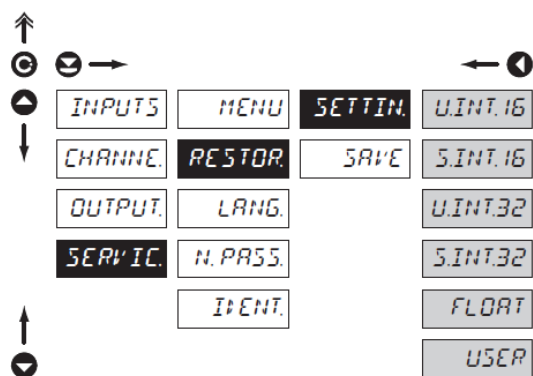
6.4.1 Programming MENU – Type



!
Change of setting is valid upon next access into menu

MENU	Selection of menu type - LIGHT/PROFI
<ul style="list-style-type: none"> - enables setting the menu complexity according to user needs and skills 	
LIGHT	Active LIGHT menu
<ul style="list-style-type: none"> - simple programming menu, contains only items necessary for configuration and instrument setting - linear menu > items one after another 	
PROFI	Active PROFI menu
<ul style="list-style-type: none"> - complete programming menu for expert users - tree menu 	

6.4.2 Factory Setting - Recall



SETTIN.

Return to manufacture setting of the instrument

- in the event of error setting it is possible to return to manufacture setting
- restoration is performed for currently selected type of data format
- provided you stored your user setting in the "PROFI" menu it is possible to restore it (option "USER")
- reading the primary setting of items in menu (DEF)

USER

Restore user setting of the instrument

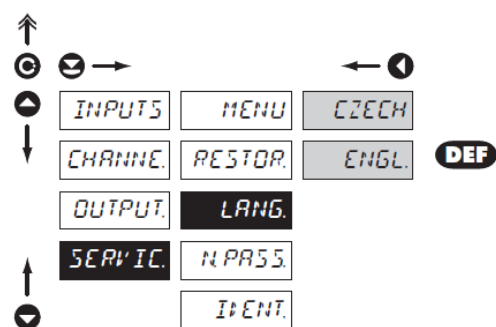
- reading user setting of the instrument, i.e. setting stored under SERVIC./RESTOR/SAVE

SAVE

Save user setting of the instrument

- saving the setting allows the operator its future contingent restoration

6.4.3 Language



LANG.

Selection of instrument menu language version

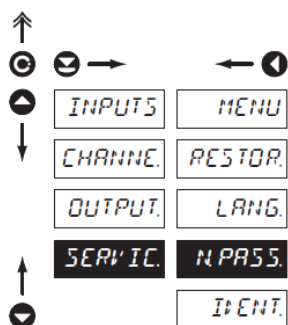
CZECH

Instrument menu is in Czech

ENGL.

Instrument menu is in English

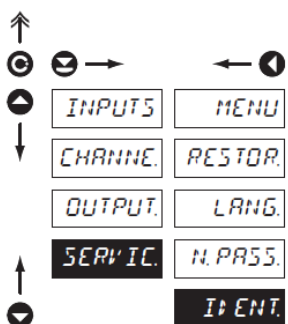
6.4.4 PASSWORD – New Setting



N.PASS. Setting new password for access to LIGHT and PROFI menu

- this selection enables changing number code that blocks the access into LIGHT and PROFI Menu.
- range of the number code is 0...9999
- universal password in the event of loss is „8177“


6.4.5 Identification

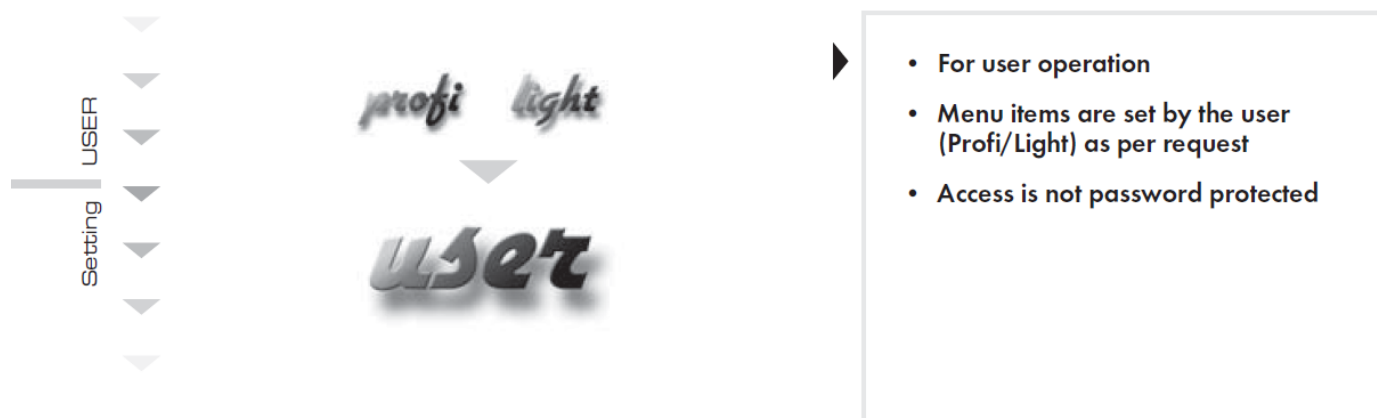


IDENT. Projection of instrument SW version

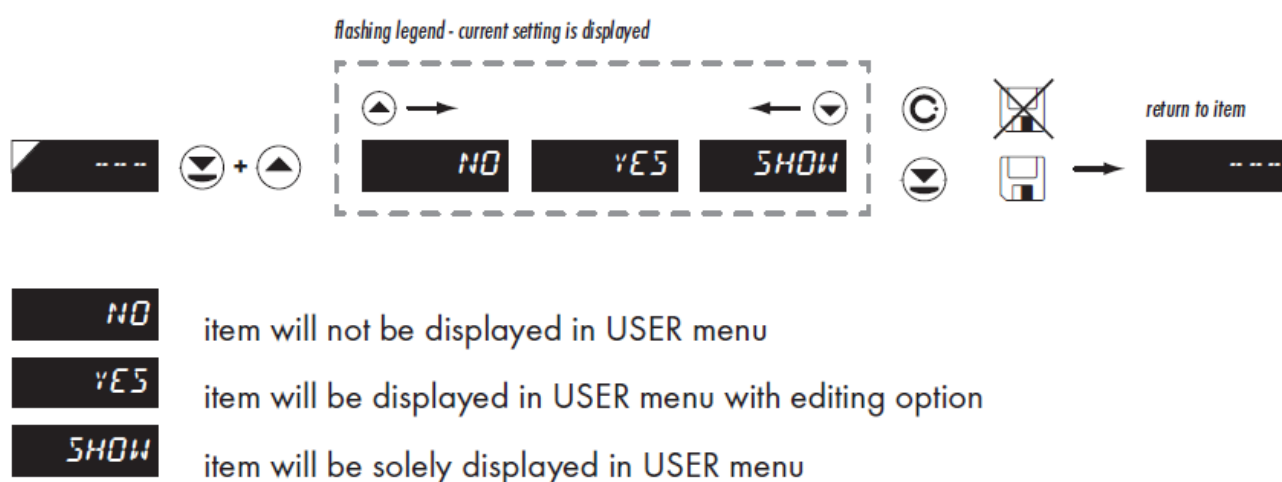
- display shows type identification of the instrument, SW number, SW version and current input setting (Mode)
- if the SW version reads a letter on first position, it is a customer SW

7.0 Setting items in the “USER” Menu

- **USER** menu is designed for users who need to change only several items of the setting without the option to change the primary instrument setting (e.g. repeated change of limit setting)
- there are no items from manufacture permitted in **USER** menu
- on items indicated by inverse triangle  **L I**
- setting may be performed in **LIGHT** or **PROFI** menu, with the **USER** menu then overtaking the given menu structure



SETTING







Setting Sequence of Items in “USER” Menu

In compiling USER menu from active LIGHT menu the items (max. 10) may be assigned a sequence, in which they will be projected in the menu



Example:

Into USER menu were selected these items

(keys  + ) > CL. TAR., LIM 1, LIM 2, LIM 3, for which we have preset this sequence (keys  + 

CL. TAR.	5
LIM 1	0 (sequence not determined)
LIM 2	2
LIM 3	1

Upon entering USER menu

(key ) items will be projected in the following sequence: LIM 3 > LIM 2 > CL.TAR. > LIM 1

Command 6h > Input Value

<AA> 06 00 00 <Word Hi> <Word Lo> <CRC Lo> <CRC Hi>

where:

Word is the value in the format signed integer -32 768 (8000h) - 0 - 32 767 (7FFFh)

When displayed this value is recalculated with the aid of values entered in menu "INPUTS/CONFIG/MIN/MIN. Lo and MAX. Lo. Values "MIN. Hi" and "MAX. Hi" are of no significance in this case.

Response:

<AA> 06 00 00 <Word Hi><Word Lo><CRC Lo><CRC Hi>.

Command 10h > Input Value

<AA> 10 00 00 00 02 04 <Lo Word Hi> <Lo Word Lo> <Hi Word Hi> <Hi Word Lo> <CRC Lo> <CRC Hi>

where:

<Hi Word><Lo Word> together they create the value LONG INT.

Input values are calculated through the following values:

$$\text{CHAN. A} = \text{MIN. A} + \frac{(\text{MAX. A} - \text{MIN. A})}{(\text{MAX.} - \text{MIN.})} \times (\text{input data} - \text{MIN.})$$

Chan. A	value to be displayed and further processed in the instrument
MIN. A, MAX. A	values entered in menu CHANNELS/CHAN. And/SETTIN.
MIN., MAX.	values entered in menu INPUTS/CONFIG
	MIN. = MIN. Hi x 65536 + MIN. Lo
	MAX. = MAX. Hi x 65536 + MAX. Lo

Response:

Command copied without data part <AA> 10 00 00 00 02 <CRC Lo><CRC Hi>.

Command 20h > NON-STANDARD COMMAND for MODBUS

making instrument control accessible through standard commands of the OM ASCII protocol

<AA> 20 <number of symbols in standard message> standard message <CRC Lo> <CRC Hi>

Response:

provided no error occurs in MODBUS frame:

<AA> 20 <number of characters in standard message> standard message <CRC Lo> <CRC Hi>

In this format is also the response ?00, reporting error in processing standard OM command.

Address field of standard message will always be 00 - here without any significance.

ERROR STATUS

With a wrong address or CRC nothing returns.

In case of error command (CRC is not controlled) <AA> A0 01 <CRC Lo> <CRC Hi> will return.

If an error is in 10h the command error statement "2" or "3" will be reported.

If other command is used than the one corresponding with selected data format, it is evaluated as an error command.

In Common

<AA> instrument address - binary 1 - 247 (set in instrument menu)

<CRC Lo> <CRC Hi> is a control word according to definitions in Appendix C of MODBUS protocol description.

TERMINATING COMMUNICATION

Communication is terminated provided no data arrives during 3 1/2 characters. This period is determined with uncertainty of $\pm 250 \mu\text{s}$. MODBUS has standard rates up to 19 200. For higher rate it is necessary to count with this uncertainty - e.g. 115 200 Baud -> $500 \pm 250 \mu\text{s}$, 230 400 Baud -> $250 \pm 250 \mu\text{s}$.

FORMAT	ORDER	COMMAND	DATA
U. INT. 16	n/a	0x06	<AA> 06 00 00 <Word Hi> <Word Lo> <CRC Lo> <CRC Hi>
S. INT. 16	n/a	0x06	<AA> 06 00 00 <Word Hi> <Word Lo> <CRC Lo> <CRC Hi>
U. INT. 32	LO - HI	0x10	<AA> 10 00 00 00 02 04 <Lo Word Hi> <Lo Word Lo> <Hi Word Hi> <Hi Word Lo> <CRC Lo> <CRC Hi>
S. INT. 32	LO - HI	0x10	<AA> 10 00 00 00 02 04 <Lo Word Hi> <Lo Word Lo> <Hi Word Hi> <Hi Word Lo> <CRC Lo> <CRC Hi>
FLOAT	LO - HI	0x10	<AA> 10 00 00 00 02 04 <Lo Word Hi> <Lo Word Lo> <Hi Word Hi> <Hi Word Lo> <CRC Lo> <CRC Hi>
U. INT. 32	HI - LO	0x10	<AA> 10 00 00 00 02 04 <Hi Word Hi> <Hi Word Lo> <Lo Word Hi> <Lo Word Lo> <CRC Lo> <CRC Hi>
S. INT. 32	HI - LO	0x10	<AA> 10 00 00 00 02 04 <Hi Word Hi> <Hi Word Lo> <Lo Word Hi> <Lo Word Lo> <CRC Lo> <CRC Hi>
FLOAT	HI - LO	0x10	<AA> 10 00 00 00 02 04 <Hi Word Hi> <Hi Word Lo> <Lo Word Hi> <Lo Word Lo> <CRC Lo> <CRC Hi>

LEGEND

#	Command beginning	
<AA>	Instrument address (1...247)	
<Word xx>	16-bit data	
<Lo Word xx>	32 bit data (lower part)	
<Hi Word xx>	32 bit data (higher part)	
U.INT.16	unsigned integer	0 (0x0000)...65 535 (0xFFFF)
S.INT.16	signed integer	-32 768 (0x8000)...65 535 (0x7FFF)
U.INT.32	unsigned integer	0 (0x0000 0000)...4 294 967 295 (0xFFFF FFFF)
S.INT.32	signed integer	-2 147 483 648 (0x8000 0000)...65 535 (0x7FFF FFFF)
FLOAT	IEEE floating point	$\pm 6,80564693277058E+38$ <Hi Word Hi> = ZEEE EEE; <Hi Word Lo> = EMMM MMMM <Lo Word Hi> = MMMM MMMM; <Lo Word Lo> = MMMM MMMM Z...sign (1(0)/-1(1)); E...Exponent (-127(0x00)...0(0x7F)...128(0xFF)) M...Mantisa (1.0...2.0), highest mantisa bit is always 1 and it is covered by the lowest exponent bit e.g.: $0x3F80\ 0000 = Z * 2^E * M = 1 * 2^0 * 1 = 1$

9 ERROR STATEMENTS

ERROR	CAUSE	ELIMINATION
<i>E. P. U n</i>	Number is too small (large negative) to be displayed	change DP setting, channel constant setting
<i>E. P. O n</i>	Number is too large to be displayed	change DP setting, channel constant setting
<i>E. T. U n</i>	Number is outside the table range	increase table values, change input setting (channel constant setting)
<i>E. T. O n</i>	Number is outside the table range	increase table values, change input setting (channel constant setting)
<i>E. I. U n</i>	Input quantity is smaller than permitted input quantity range	change input signal value or input (range) setting
<i>E. I. O n</i>	Input quantity is larger than permitted input quantity range	change input signal value or input (range) setting
<i>E. HW</i>	A part of the instrument does not work properly	send the instrument for repair
<i>E. EE</i>	Data in EEPROM corrupted	perform restoration of manufacture setting, upon repeated error statement send instrument for repair
<i>E. DATA</i>	Data in EEPROM outside the range	perform restoration of manufacture setting, upon repeated error statement send instrument for repair
<i>E. CLR</i>	Memory was empty (presetting carried out)	upon repeated error statement send instrument for repair, possible failure in calibration

10 TABLE OF SIGNS

The instrument allows adding two descriptive characters to the classic numeric formats (at the expense of the number of displayed places). The setting is performed by means of a shifted ASCII code. Upon modification the first two places display the entered characters and the last two places the code of the relevant symbol from 0 to 95. Numeric values of given character equals the sum of the numbers on both axes of the table.

	0	1	2	3	4	5	6	7		0	1	2	3	4	5	6	7
0		7	"	#	\$	%	&	'	0	!	"	#	\$	%	&	'	
8	()	*	+	,	-	.	/	8	()	*	+	,	-	.	/
16	0	1	2	3	4	5	6	7	16	0	1	2	3	4	5	6	7
24	8	9	:	;	<	=	>	?	24	8	9	:	;	<	=	>	?
32	@	A	B	C	D	E	F	G	32	@	A	B	C	D	E	F	G
40	H	I	J	K	L	M	N	O	40	H	I	J	K	L	M	N	O
48	P	Q	R	S	T	U	V	W	48	P	Q	R	S	T	U	V	W
56	X	Y	Z	[\]	^	_	56	X	Y	Z	[\]	^	_
64	`	a	b	c	d	e	f	g	64	`	a	b	c	d	e	f	g
72	h	i	j	k	l	m	n	o	72	h	i	j	k	l	m	n	o
80	p	q	r	s	t	u	v	w	80	p	q	r	s	t	u	v	w
88	x	y	z	{		}	~		88	x	y	z	{		}	~	

11 SPECIFICATIONS

INPUT

Protocol:	Modicon ModBus
Data format:	8 bit + no parity + 1 stop bit
(ASCII) Rate:	600...230 400 Baud
RS232:	isolated, two-way communication
RS485	isolated, two-way communication, addressing, range 1-247

PROJECTION

Display:	999999, intensivered orgreen, 14-ti segment LED 14mm
Projection:	-99999...999999
Decimal point:	adjustable in menu
Brightness:	adjustable in menu

INSTRUMENT ACCURACY

Linearization:	by linear interpolation in 50 points with OMLink
Digital filters:	Averaging, Floating average, Exponential filter,
Rounding Functions:	Tare - display resetting Hold - stop measuring (at contact) Lock - control key locking MM - min/max value Mathematic functions
OM Link	Communication interface
Watch-dog:	reset after 400 ms
Calibration:	at 25°C and 40% of r.h.

COMPARATOR

Type:	digital, adjustable in menu
Mode:	Hysteresis, From, Dose
Limit:	-99999...999999
Hysteresis:	0...999999
Delay:	0...99,9 s 2x relays with switch-on contact (Form A) 230 VAC/30 VDC, 3 A* 2x relays with switch-off contact (Form C) 230 VAC/50 VDC, 3 A* Relay: 1/8 HP 277 VAC, 1/10 HP 125 V, Pilot Duty D300

ANALOGUE OUTPUTS

Type:	isolated, programmable, resolution 10 000 points, derived from displayed data, type and range are adjustable
Non-linearity:	0,2% of range
TC:	100 ppm/°C
Rate:	response to change of value < 40 ms
Voltage:	0...2 V/5 V/10 V
Current:	0...5/20 mA/4...20 mA, compensation to 500 Ohm

MEASURED DATA RECORD

Type RTC:	time-controlled logging permits logging up to 250 000 values
Type FAST:	fast data logging permits logging up to 8 000 values at a rate of 40 records / s
Transmission:	via data output RS 232/485 or via OM Link

EXCITATION

Adjustable:	5...24 VDC/max. 1,2 W, isolated
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POWER SUPPLY

Options:	10...30 V AC/DC, 10 VA, isolated, fuse inside (T4000 mA) 80...250 V AC/DC, 10 VA, isolated fuse inside (T630 mA)
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MECHANIC PROPERTIES

Material:	Noryl GFN2 SE1, incombustible UL94 V-I
Dimensions:	96 x 48 x 120 mm. Panel cut-out: 90,5 x 45 mm

OPERATING CONDITIONS

Connection:	connector terminal board, conductor < 1,5 mm ² / < 2,5 mm ²
Settling Time:	15 minutes after switch-on
Working temp.:	0°...60°C
Storage temp.:	-10°...85°C
Cover:	IP65 (front panel only)
Construction:	safety class I
Overvoltage:	EN 61010-1, A2
Insulation resistance for pollution degree II, measurement category III	
	Power supply > 670 V (PI), 300 V (DI)
	Input/output > 300 V (PI), 150 (DI)
E M C:	EN 61000-3-2+A12; EN 61000-4-2, 3, 4, 5, 8, 11; EN 550222, A1, A2

CONFORMITY STATEMENT

El. safety: EN 61010-1

EMC: EN 50131-1, chapter 14 and chapter 15
EN 50130-4, chapter 7 EN 61000-4-11
EN 50130-4, chapter 8 EN 61000-4-11
EN 50130-4, chapter 9 EN 61000-4-2
EN 50130-4, chapter 10 EN 61000-4-3
EN 50130-4, chapter 11 EN 61000-4-6
EN 50130-4, chapter 12 EN 61000-4-4
EN 50130-4, chapter 13 EN 61000-4-5
EN 50130-5, chapter 20
prEN 50131-2-1, par. 9.3.1
EN 61000-4-8
EN 61000-4-9
EN 61000-3-2 ed. 2:2001
EN 61000-3-3: 1997, Cor. 1:1998, Z1:2002
EN 55022, chapter 5 and chapter 6

and Ordinance on:

El. safety: No. 168/1997 Coll.

EMC: No. 169/1997 Coll.

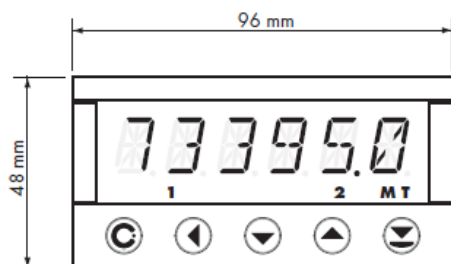
The evidence are the protocols of authorized and accredited organizations:

VTUE Praha, experimental laboratory No. 1158, accredited by CIA

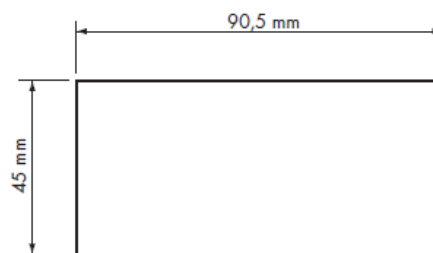
TUPV Vyskov, Experimental Laboratory No. 1103, accredited by CIA

12 MECHANICAL

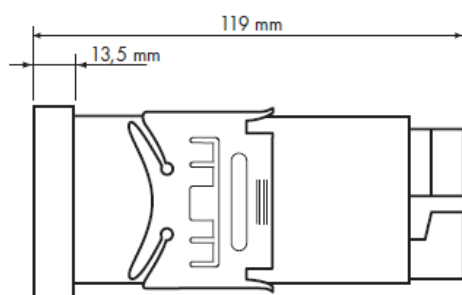
Front view



Panel cut



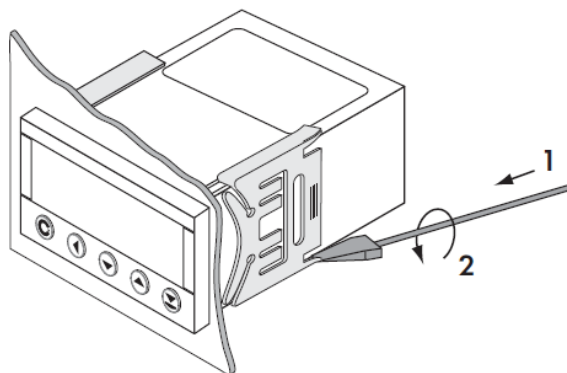
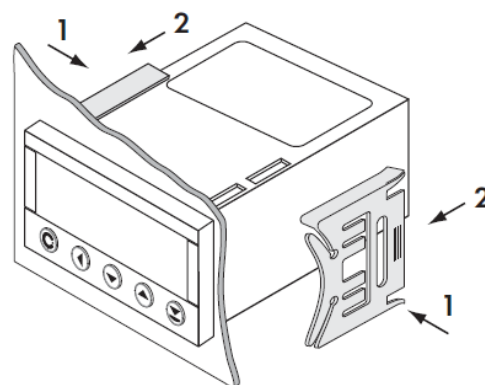
Side view



Panel thickness: 0,5...20 mm

Instrument installation

1. insert the instrument into the panel cut-out
2. fit both sliders on the box
3. press the sliders against the panel



Instrument disassembly

1. slide a screw driver under the slider wing
2. turn the screw driver and remove the slider
3. take the instrument out of the panel